PRACTICAL MANUAL

ON

Livestock and Poultry Management

AAS 286 4(3+1)

For B.Sc. Agriculture students



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College of Horticulture & Forestry
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Livestock and Poultry Management AAS 286 4(3+1)

Practical: External body parts of cattle, buffalo, sheep, goat, swine and poultry. Handling and restraining of livestock. Identification methods of farm animals and poultry. Visit to IDF and IPF to study breeds of livestock and poultry and daily routine farm operations and farm records. Judging of cattle, buffalo and poultry. Culling of livestock and poultry. Planning and layout of housing for different types of livestock. Computation of rations for livestock. Formulation of concentrate mixtures. Clean milk production, milking methods. Hatchery operations, incubation and hatching equipment. Management of chicks, growers and layers. Debeaking, dusting and vaccination. Economics of cattle, buffalo, sheep, goat, swine and poultry production.

Name of Students	
Roll No.	
Batch	
Session	
Semester	
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This is to certify that Shri./Km	course No.
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Objective: To study body parts and points of cattle Problem: Draw a well-labelled sketch of cow and describe its body part and indicate in the figure.

Neck
Body or Barrel
Fore Outputors
Fore Quarters
Hind Quarters

......

Objective: To	study of exter	nal body pa	rts of Fowl		

Back/Wings:	
Saddle:	
Legs / Quarters:	
Webs (toe-webs and wing webs):	
Breast:	

.....

Objective: To study of external body parts of Goat
Neck
Withers

Back	
Horn	
Morale	
Muzzle	
Shoulder	
Udder	
Tail	
D	
Rump	
Hoof	
Pastern	
Flank	
Foreleg	
ı vi cicy	
Brisket	

Haale	
Hock	
Dewclaw	
Teat	
Elbow	
Stifle	
Eye	
Ear	
Thigh	
Nostril	
Knee	
Throat	

Objective: To acquaint students with different tools/ utilities used in livestock management

To manage the livestock there are many tools and utilities are used. The students must know these tools and their uses.

Name	Uses	Diagram
Muzzles		
Mauth Can		
Mouth Gag		
Halter		

_	
Nose String	
11000 0 1111119	
Bull Leader	
Dull Leauel	
011 022	
Side Stick	
1	

Travis or Crush		
Twitch		
Cradle		
Bridle		

Objective: To study identification methods of farm animal and poultry

Objective: Planning and layout of Housing of dairy cattle
Deciding the location of dairy / building:
Type of Housing system:

Objective:	Routine Observation on the Livestock Farm	
Procedure o	f routine operations:	

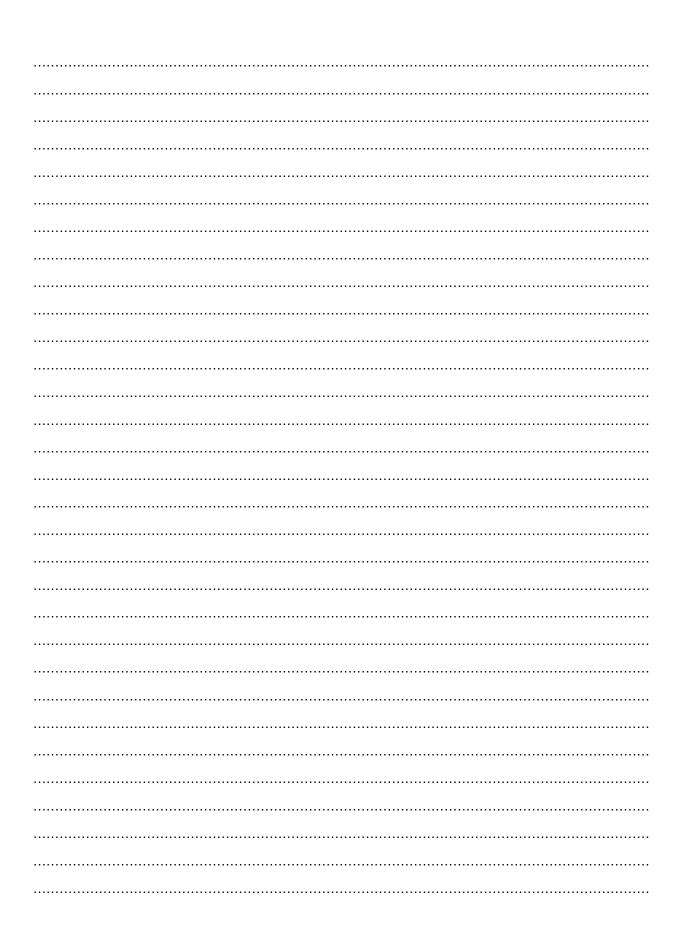
Time	Routine Operations

Objective: Hatchery Management Operations
Steps involved in Commercial Hatchery Operations

_		udy import	_							
Register	Pertainin	g to Account	ting of Ar	nimals						
	•									
Roll call	Register									
Date	Cows	Heifers	Bulls	Bullocks		lale (1yr	Calves ≥1yr	Fema ≤1yr	le Calves ≥1yr	Others
	ard Report									
Date		Strength and sof Animals	Treatn	nent/Vaccinati	on	Eve	nts of Fee feeding		Remark/V	Veather
Herd Rec	-									

		egister			Ye	ear									
Sr	.	Name	Name 8	k Da	te of	Date	of	Male C	alves	Female	e Cal	ves	Gestatio n	Age of fire	st Rem
No. Birt		& No of Dam	No of Sire		ertile rvice	calvi	ng	Name & tattoo No.	Birth	Name & tattoo No.		th wt kg)	Period of Dam	calving (Days)	
Dea	th F	Registe	r:	ı					1	.1	ı				
Sr. Name & No. of Breed Sex No. Animal Group		Class		Date of Post Birth/Death		mortem done Pos		Post	t mortem rep	asons of					
Reg	iste	r Perta	ining to	o mill	k proc	luctio	n:								
_			_		-										
b															
C															
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Catt	le y	ard rep	ort:												
Serv	/ice	Book:													
		e book													
													-1	-t VI D	l
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Serv	/ice	Ledge	r:												
Sr.								ervice reg							
No.	Na	ame & N	No of He	eifer/	Cow	Date	e of	Calving	Service 1st	Reco	ords 	(Date 3rd	es of AI/PD) 4th	5th	Remark
									151	ZIIU	+	JIU	401	Jui	I VEIII (II)
	-										+				
Hist	ory	Sheet:													

Objective: To classify feed stuffs of livestock



Objective: To identify feed stuffs- grasses and fodder legumes

SN	Common name	Botanical name	Identification features	Sketch/ photo
1		Cenchrus ciliaris		
2		Pennisetum purpureum		
3		Cynodon dactylon		
4		Brachiaria mutica		
5		Panicum maximum		
6		Pennisetum purpureum		
7		Cenchrus setigerus		
8		Medicago sativa		
9		Trifolium alexandrinum		
10		Vigna sinensis		
11		Crotalaria juncea		
12		Avena sativa		
13		Sorghum vulgare		

Objective: To determine dry matter and moisture in feed s	samples
Equipment required:	
Procedure:	
Observations:	
W0 [Weight of empty dishes or tray (g)]	·
W1 [Weight of dishes/tray with fresh sample (g)]	·
W2 [Weight of dishes/tray with the completely dried sample (g)]	:
Calculations:	
Dry matter (%) =	
Moisture (%) =	
Result:	
Moisture content in given sample is	%.
Dry matter content in given feed sample is	%.

Objective: To estimate crude protein (CP) content in the feed sample				
Equipment and Glass wares required:				
Descentes				
Reagents:	•			
Procedure:				
	•			

Observations:	
Volume (ml) of the N/10 H2SO4 consumed for titration of sample (V1) =	=
	=
Volume (ml) of the N/10 H2SO4 consumed for titration of sample (V1) =	=
Volume (ml) of the N/10 H2SO4 consumed for titration of sample (V1) = Volume (ml) of the N/10 H2SO4 consumed for titration of blank (V) = $\frac{1}{2}$	
Volume (ml) of the N/10 H2SO4 consumed for titration of sample (V1) = Volume (ml) of the N/10 H2SO4 consumed for titration of blank (V) = Weight of the oven dried sample taken for digestion (W)	=
Volume (ml) of the N/10 H2SO4 consumed for titration of sample (V1) = Volume (ml) of the N/10 H2SO4 consumed for titration of blank (V) = Weight of the oven dried sample taken for digestion (W) Total volume of aliquot made by digested sample (D)	=
Volume (ml) of the N/10 H2SO4 consumed for titration of sample (V1) = Volume (ml) of the N/10 H2SO4 consumed for titration of blank (V) = Weight of the oven dried sample taken for digestion (W) Total volume of aliquot made by digested sample (D)	=
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Objective: To estimate crude fibre (CF) fraction in the feed and fodder samples					
Equipment and Glass wares required:					
Reagents:					
Procedure:					
Ob					
Observations: Weight of crucible + residue before ashing Wg	=				
Weight of crucible+ ash W1g	=				
Weight of feed sample W2g	=				

Calculation:	
CF % (on DM b	asis) =
CF % (on DM b	asis) =
Precautions:	
Results:	
The given samp	ole contains%CF

Objective: To calculate water and feed requirement of dairy herd				
Requirement of nutric	ents for maintenance	e:		
Daily maintenance re	quirement for variou	s nutrients		
B.W. (kg)	DCP (g)	TDN (kg)	Ca (g)	P (g)
Requirement of nutrie	ents for production:			
		•••••	•••••	

Nutrient requirement for Fat %	Ji illik productio	DCP (g)	TDN	I (g)
Requirement	of	nutrients	for	growth
				grown
		DCP and TDN for growth		
				I (g)
Daily Nutrient requirem		DCP and TDN for growth		
Daily Nutrient requirem		DCP and TDN for growth		
Daily Nutrient requirem		DCP and TDN for growth		

		•••••	
Daily nutrient requirement f	or working bullocks		
B.W. (kg)	DCP (g)	TDN (g)	
Pregnancy			allowance:
Breeding bull:			
Daily allowance for breeding			
B.W. (kg)	DCP (g)		TDN (kg)
400	380		3.6
500	450		4.5
600	530		5.4

Objectives: To compute ration for cattle and buffaloes	
Principle:	
Formulation of ration:	

Pro	oblems
1.	Compute a balanced ration for a cow weighing 450 kg and producing 5 litre milk/day of 5% fat. The animal is in advanced pregnancy. The feedstuffs available are wheat straw, green sorghum, maize grain, wheat bran and ground nut cake.
2.	Formulate the ration for a buffalo weighing 500 kg and producing 12 liters of milk of 6% fat in the month of November.
••••	

Objective: To determine total solids in Milk
Materials needed:
Procedure:
Observations:
Weight of empty moisture cup W 1g
Weight of moisture cup + milk W 2g =
Of milk taken W2-W 1g =
Weight of moisture cup + total solids W 3g =
Weight of total solids in milk (W3 =W1g) =
Calculation: Per cent total solids in milk =

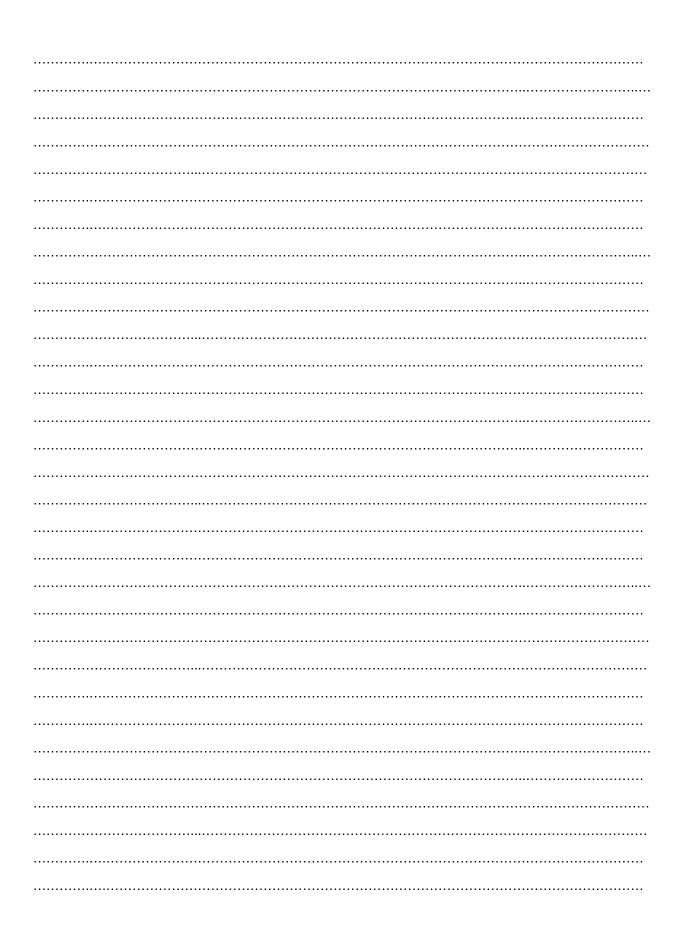
Objective: Clean milk production and method of milking
Principle of milking
Methods of removing milk

Practical No. 19

Objective: To demonstrate the methods of silage making
Procedure:

Practical No. 20

Objective: To demonstrate the methods of hay making
Procedure of Hey Making



BODY PARTS AND POINTS OF CATTLE

- 1. To judge the utility of animal. The degree of development of certain body parts of the animal body has a direct relationship with the utility of the animal. e. g. size of udder has a direct relationship with milk production. Similarly, the development of legs has a direct relationship with work capacity of bullocks etc.
- 2. The knowledge of external body parts is essential for classification / recognition / registration of breed of animal.
- 3. To provide correct information to the concerned experts during sickness, injury, theft or sale and purchase of animal etc.
- 4. To know about the sex as well as the general heath/sickness of the animal.
- 5. The student must be acquainted with terminology of different body parts.

Head:

Mouth:

It is the organ of prehension and chewing of food. It consists of lips, tongue, teeth, gums, dental pad and jaws.

Chin: A fleshy pink colored

bulging portion between the nose and

upper lip

Muzzle:

A roughly square blackish portion in front of face on the upper lip. It is generally black in most animals. But some animals may have spotted/mottled

Withers of Shoulders Hip or Hook Bone Rump Thurl Poli Length of Body Pin Bones Forehead Vulva 16 Bridge Flank Crop Escutcheon Muzzie Ribs Buttocks Stifle Point Gaskin Chin Throat Shoulder Point Twist Dew Lap Cannon or Shank Shoulder Fet Lock Joint Point of Elb Shin Knee Point Milk

muzzle also. It is always moist with water drops in healthy animal and dry in sick animal. Like fingerprints, muzzle prints are used for medico-legal issues in animals.

Muffle: A hairy whitish periphery around the muzzle is called muffle.

Nostril: Two openings on either side of upper corners of muzzle. There is a nasal septum between nostrils.

Nose: A prominent ridge like structure in front of face.

Face: It is the portion below the level of two eyes up to the muzzle.

Cheeks: The lateral portion of face below the level of eyes on both the sides.

Eyes: Two in number, consist of eyebrows, eyelids, eyelashes and eyeballs, cornea sclera. Eye lids/lashes protect the

eyes from entry of foreign materials.

Ears: Two in number, consist of the tip, the base and the fringe. They are of different shape & size and erect or

drooping in different breeds. Ears are useful in herd management, viz. for applying identification marks and for

handling/restraining the animal.

Horns: Two long or short hard appendages on both the upper corners of the animal's head used for self-defense. They

consist of the base, the shaft and the tip. They are generally black in young age and yellow black in old age. In some breeds (Khillar) horns are pinkish yellow. The rings present on the horns of cattle are used for their ageing

Forehead: A roughly square front portion of head between the head crest & the level of two eyes. It may be flat, dishy or

bulging in shape as per the breed of animal.

Head crest: A prominent ridge like portion joining the base of two horns. Poll / Nimbory: It is the bulging portion present in the center of head crest.

Neck:

Neck crest: It is the upper ridge like portion of the neck between the poll and the point of withers. It is the portion where yoke

is placed in bullocks.

Dewlap: A wavy loose thick skin folds hanging below the neck from throat to brisket. It is more developed in zebu cattle

than the taurus and crossbreds, & it helps in heat dissipation i.e., body temperature regulation.

Brisket: A flashy bulging mass situated between and in front of two forelegs.

Throat: A slightly bulging hard portion below the neck just behind the angles of jaws.

Jugular groove: A groove, furrow or depression running down the neck on either side above the trachea/wind pipe. Jugular vein

passing through this groove is used for blood collection or for 1/V administration of drug in animals.

Body or Barrel:

Hump: The prominent fleshy mass present between neck crest and point of withers in zebu cattle. It is absent in exotic

and cross bred cattle and in buffaloes.

Point of withers: The highest point just behind the hump located between the two shoulder blades. It is the point from where

highest of the animal is measured.

Back: The portion between the point of withers and the last ribs.

Loin: The triangular portion formed by joining the heads of last ribs to the hook bones. Sacrum/Croup:The ridged portion extending from the center of two hook bones up to the root of tail.

Rump: A slightly sloppy portion on either side of croup/sacrum between the hook bones and the pin bones.

Hook Bones: The prominent bones present on either side of the loin.

Pin bones: The prominent bones present on either side of the root of tail.

Tail: A distinct flexible tapering appendage present at the rear end of the animal's body, used to remove flies/insects,

dust etc., from the body. Identification marks/numbers are given below the root of tail in some animals.

Switch: A bunch of hair at the end of tail is called switch.

Anus: The posterior most opening of the digestive / alimentary tract, through which feces comes out.

Vulva: It is external uro-genital organ of the female.

Chest/Throat: The portion between two fore limbs just behind the points of elbow.

Heart girth: It is the circular measurement of chest taken from the point of wither and passing near the two points of elbow.

Ribs: Flat curved bones forming chest wall. There are thirteen pairs of ribs in all ruminants.

Hollow of the flank: A roughly triangular depressing of the abdominal cavity between the last ribs and hook bones on either side

of the loin. It is used to reflect whether the animal is well fed/hungry or is suffering from digestive upset/bloat.

Flap of the flank: It is thick skin fold between the hind legs and the abdomen.

Navel/Umbilicus: A small skin flap on the lower side of the belly, left out by dropping of the navel chord, thought which fetus was

exchanging the nutrients and gases with the mother;

Blood Udder: The structure containing mammary glands of cows/buffaloes. It has four quarters, each having its own teat. It may

be round, trough, goaty or pendulous in shape. The degree of development of udder generally shows the milk

production capacity of the cow.

Milk vein: A prominent wavy / zigzag rope-like structure running from udder to the chest wall on either side of lower

abdomen. It carries impure blood from the udder to the heat.

Milk well: It is the point on either side of the chest where milk vein enters on to the thoracic cavity.

Milk mirror: A roughly triangular yellowish/ pinkish hairless potion extending from below the vulva up to the base of udder. It

also reflects milk production capacity. Also, called Escutcheon.

Supernumerary teats: The extra teats, which are non-functional, may be removed at an early age.

Fore Quarters /Fore Limbs

Shoulder: The portion between the point of withers and point of shoulder.

Point of shoulder: It is prominent joint between the shoulder and the arm, from where body length is measured.

Arm: The portion between the point of shoulder and point of elbow. Point of elbow: The prominent joint present between the arm and forearm. Forearm: The portion between the elbow joint and the knee joint.

Knee Joint: It is the prominent joint between the fore arm and the shank. Shank/Cannon: The portion between knee joint and the fetlock joint.

Fetlock joint: It is the joint between shank and pastern, where dewclaws area attached.

Pastern: A small round portion between the fetlock joint and the coronet.

Coronet: A hairy streak just above the hoof.

Hoof: A horny hard black lowest portion of the foot. It has two digits. The space between two digits is known as inter-

digital space.

Dew claw: Rudimentary / false hooves, two in number on each leg behind the fetlock joint.

Hind Quarters / Hind Limbs

Point of hip: The prominence formed over the hip joint between the hook bones and the pin bones on either side of sacrum.

Stifle joint: The joint situated between the upper and lower thighs at the flap of the flank.

Thigh: The muscular region between the hook bone and pin bone on upper side the hock joint on lower side. It is divided

in to two parts.

Upper thigh: Portion from hip joint up to the stifle. Lower thigh: Portion from stifle up to hock joint.

Hock joint: The prominent angular joint formed between lower thigh and the hind shank.

Point of hock: The upper extremity / projection of the hock joint.

Tendo Achilles: The large tendon of high muscles attached to the point of hock. The milk-man's rope is tied on these tendons of

cow at the time of milking. The parts and points below the hock joint in hind limbs are similar to those below the

knee joint in fore limbs.

Special Points of bull/Bullock

Scrotum: It is a skin pouch in which testicles are situated outside the body. It protects the testicles and provides thermo

regulation to the tests.

Tests/Testicles: Two round or elliptical freely moving structure present inside the scrotum. They produce male gametes-sperm

and male sex hormones- testosterone.

Penis: It is the external uro-genital organ or copulatory organ of male.

Sheath/Prepuce: The outer skin covering of the penis extending from scrotum up to near umbilicus below the belly.

Rudimentary teats: These are non-functional teats in bull/ bullock.

CATTLE and Buffaloes

Herd: A group of cattle/buffaloes is known as a herd.

Calf: A young one of bovine of either sex below one yr. of age.

Bull calf: A male young one of ox under one year of age.

Heifer-calf: A female young one of ox under one year of age.

Heifer: A female cow of over 1 yr age, which has not yet calved. After calving she becomes a cow.

Cow: A mature female ox which has produced a calf at least once.

Bull: An adult uncastrated male ox used for breeding purpose.

Bullock: A castrated male ox over two years of age.

Beef: The meat of cattle/buffaloes is called beef.

Veal: The meat of young calves slaughtered below six months of age.

Calving: An act of giving birth to young one by a female bovine.

SHEEP

Flock/band: A group of small animals like sheep/goat/rabbit.

Lamb: A young one of sheep of either sex under 6 months of age.

Gimmer /Ewe lamb: A male young one of sheep. Tup lamb/Ram lamb: A male young one of sheep.

Hogget: Female sheep above six months of age, till maturity, kept for breeding.

Ewe: An adult female sheep which has lambed at least once. Ram/Tup: An uncastrated adult male sheep used for breeding.

Wether /Weddar: A castrated adult male sheep.

Mutton: The meat of sheep is known as mutton.

Lambing: An act of giving birth to young one by a female sheep.

GOATS

Kid: A young one of goat of either sex not exceeding 6 months. Doeling /Goat ling: A female goat over one year but not exceeding two years.

Buck ling: A male goat above 6 months of age, but not exceeding 2 years of age.

Buck: An uncastrated male goat/rabbit used for breeding.

Doe/ Nanny: An adult female goat who has given birth to a young one at least once.

Chevon: The meat of goat/rabbit is called chevon.

Kidding: An act of giving birth to young ones by a female goat.

Weaner: A newly weaned rabbit

Fur: Wool

Pelt: Skin with wool intact

EXTERNAL BODY PARTS OF FOWL

Head: The head of chicken is represented by the following parts

- Comb: There are several types of combs. But only the first three of the following lists are common. The comb types: single, rose. pea, cushion, strawberry, walnut, "V", buttercup
- **2. Eyes:** chickens have color vision and show a preference for violet and orange.
- 3. Eye rings: Inner margin of eyelids.
- **4. Eyelashes:** Bristle feathers composed of a straight shaft.
- **5. Ears:** Hearing is equal to that of mammals.
- 6. Earlobes: Either red or white.
- Wattles: Fleshy, appendages hanging on either sides of the lower beak.
- **8. Beak:** It is a horny mouth portion and an organ of prehension of food and self-protection.
- **9. Nostrils:** Two external opening of respiratory tract near the base of the upper beak.

Neck:

- Neck Hackles: The narrow-pointed feathers on and around the neck.
- Cape: A group of neck hackles going towards the head from the base of the neck.

Back/Wings: It is a part from where wings/feathers originate. During the evolutionary process of the chicken most of the reptilian scales changed to feathers.

- 1. Primary feathers: These are used for flying, hence also known as "flight feathers".
- 2. Secondary feathers: They are the quill feathers of wings, which are visible from outside when the wings are closed.
- 3. Axial feathers: This is a short feather in the middle of the wing, which can only be seen by separating primary and secondary feathers.

Saddle: It is the posterior portion of back leading to tail.

- 1. Sickle feathers: These are long curved feathers of tail of the male only, usually going up and then down ward.
- 2. Pin feathers: These are not fully developed but are just immerging from the skin follicles.

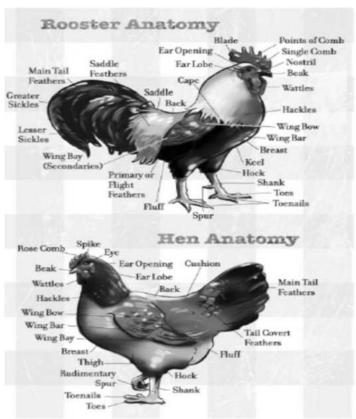
Legs / Quarters:

- **1. Thigh:** The portion above the hock joint.
- 2. Hock: The angular joint present between the thigh and the shanks.
- 3. Shank: The part below the hock joint, where leg bend is applied. Shank is covered with scales of various colors viz, yellow, black, greenish and white
- 4. Spur: It is a horny protuberance on the back side of the lower shank which is prominent in male and rudimentary in female birds.
- **5. Toes:** Most chicken have four toes on each *foot*, but there are a *few* breeds with five.
- 6. Fluffs: These are soft downy feathers around thigh.

Webs (toe-webs and wing webs): The flat, thin, skin-like structures found between the toes and also between the wings and the body. The wing band is applied in the wing web of bird at day old age. Similarly, toe punching is done in toe web as group identification.

Breast: The prominent lower front portion of the bird's body usually at the keel bone or breast bone.

Vent/Cloaca: It is the common external opening of digestive, reproductive and urinary systems. It is a large, oval, moist and dilated in good layer and small, round, dry and constricted in poor/non layer birds.



EXTERNAL BODY PARTS OF GOAT

Neck: The neck extends from the head to the top of the shoulder area, ending at the withers.

Withers: The withers are the highest part of a goat's back.

Back: The back is the part of the goat between the neck and legs.

Horn: The young goat was just beginning to grow horns.

Muzzle: The muzzle is the part of the goat's head that includes the area of the mouth, nostrils, chin, lips and front of the nose.

Shoulder: The shoulder is the large bone that runs from the withers down to the chest.

Udder: The goat's udder swayed from side to side as she walked along.

Tail: The male has beautiful tail feathers. **Rump:** He slapped the goat on the rump. **Hoof**: The hoof is the hard foot of a goat.

Pastern: There should be very little bend of pastern.

Flank: He put his hand on the goat's flank.

Foreleg: Small circles of bone identify foreleg and round.

Brisket: The brisket should extend to the elbow.

Hock: The hock is the middle joint of a goat's back leg. **Dewclaw:** A single dewclaw may be present on the front feet.

Teat: The teat is one of the small parts on a female goat's body that her babies suck milk from.

Elbow: Elbow grease gives the best polish.

Stifle: She has a 5-year-old goat with a stifle injury.

Eye: Beauty is in the eye of the beholder. Ear: The sound smites upon the ear.

Thigh: The thigh bone is connected to the hip bone.

Nostril: The goat flared its nostrils.

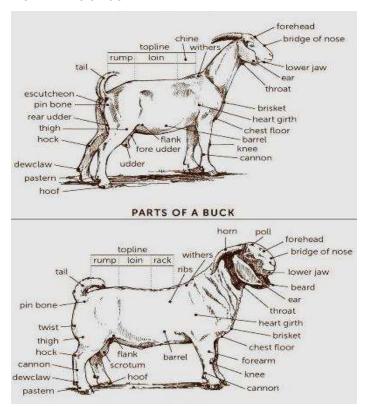
Knee: What is the disease in goat in which the goat has swollen knee?

Throat: He killed the goat by slitting its throat.

PRINCIPLES AND TOOLS USED IN RESTRAINING LIVESTOCK

The farm animals are reared for economic purposes. Therefore, it becomes necessary to work and handle them frequently for various purposes, viz. Milking, Draft purpose, treatment, castration, casting, breeding, giving identification mark, transportation of the animals after purchase, sale or for shows and exhibitions. The improper way of approach and wrong method of handling may lead to accidents as well as loss in production. In the present exercise the students will learn the methods of approach and proper methods of handling of animals.

Tools/Instruments used in farm animals: While taking work from the farm animals or while handling them for milking, treatment, castration, applying identification marks etc, it becomes necessary to restrict some of their activities or undue movements. This process of restricting the undue activities or movements of animals is called restraining and the devices used for this purpose are called restraints. Some of the common restraints are as under:



Tools/Instruments used in farm animals: While taking work from the farm animals or while handling them for milking, treatment, castration, applying identification marks etc, it becomes necessary to restrict some of their activities or undue movements. This process of restricting the undue activities or movements of animals is called restraining and the devices used for this purpose are called restraints. Some of the common restraints are as under:

Muzzles: Muzzles are used to prevent cattle/buffaloes eating their bedding, calves suckling their dams or bullocks eating grasses/crops while inter-culturing by applying over the muzzle/mouth of the animal. There



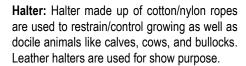






are various kinds of muzzle like Wire muzzle, or Coir muzzle, Leather box muzzle.

Mouth Gag: Gags are metallic or wooden devices used for keeping the jaws of animal apart for examination of mouth/buccal cavity, for rasping overgrown teeth or for passing the probang into the stomach. Drink-water's mouth gag is most suitable for cattle.









Nose String: A thin cotton/ nylon rope passed through a hole made in the nasal septum and tied behind the base of horns is called nose string. It is commonly used to restrain relatively strong animals like bullocks.



Bull Nose Ring: It is generally made of two semi-circular pieces of non-rusting metals like steel, aluminium, brass or copper joined together. A hole is first punched in the nasal septum with the help of trocar and cannula or Bull nose punch and then bull nose ring is fixed by proper screwing. It is used for restraining powerful bulls.

Bull Leader: It is about 1- to 1.5-meter-long wooden stick with a sliding hook at one end. It is used to control/lead a powerful / vicious hull safely from a close distance when applied on the bull nose ring.



Side Stick: It is a specially prepared bamboo stick of desired length with holes on either ends, or a simple strong stick, used to prevent self-suckling in cow or to prevent the animal licking some toxic medicine applied on the forelimbs or hind limbs. It's one end is tied with the halter and the other end is held in position parallel to the body by means of a rope.



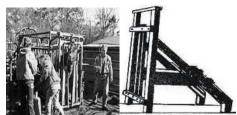


Milk-Man's Rope: It is a thin cotton rope about 2 meters in length. It is used to



prevent a cow kicking while milking by applying around the hind legs just above the hock joints in an English "8" fashion and finally making a quick release knot of the free ends towards the milker's side.

Travis or Crush: This is made of hard seasoned wood or metal tubing to restrain the animal in standing position for clinical examination, treatment, pregnancy diagnosis etc. Now-a-days trevises for large animals are available in various designs for specific purposes



Twitch: A twitch consists of a piece of stout wood about one-meter length with a hole at one end. A loop of a piece of rope is inserted through this hole. For applying a twitch, the horse should be haltered and held by an assistant. The loop is applied on the muzzle with left hand while holding the stick with right hand. After adequate grip on the upper lip, twist ups the loop by means of stick. A twitch should always be removed as soon as its purpose is served.



Cradle: Ten or twelve pieces of wood are strung on two pieces of cord. Two short pieces of wood bored longitudinally are kept on either side of long pieces. It is useful to prevent a horse getting his head to a fore or hind limb in cases of blistering or wounds. It allows very little vertical or lateral flexion of head.

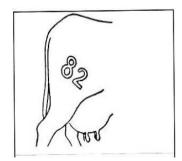
Bridle: It is driving harness for a ho rse. It is made of leather with an iron bit which acts as mouth piece. There are various types of bridles available for special purposes.

Nose Peg: Dromedary camel nose pegs are normally made out of wood or plastic. They give very good control over handling a camel and are used in most parts of the world today. For the camel's protection a breakaway link is used between the nose peg and reins. Camels should not be tied together with the nose peg

IDENTIFICATION METHODS OF FARM ANIMAL AND POULTRY

Animal identification is the basis for keeping accurate production records of the herd/flock. Individual animal identification allows producers to keep records on an animal's parentage, birth date, production records, health history, and a host of other important management information. The methods are: 1. Branding 2. Tattooing 3. Ear Tagging 4. Ear Notching 5. Other Methods of Marking.

Branding: It involves searing a number, letters, designs or a combination of these put on the skin with a hot iron or with chemicals. Branding is most suited for marking cattle, buffaloes, horses and camels. Calves should be branded by the time they are about one year old. A sunny day should be chosen for branding animals. Sets of branding irons are available in the market. These comprise figures 1 to 9 and 0, and letters A to Z. If the part to be heated is of copper it will be better as it retains heat better and hair does not stick to it as to iron. Same branding irons can be used for hot and chemical branding, though, for the latter, branding irons with a shallow groove on the contact surface of letter or figure is better. Irons can be heated in a portable forge kept burning by coal or wood. For branding chemically, ready-made branding inks are available in the market. Both methods are

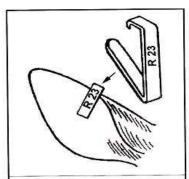


equally effective if carried out properly though chemical branding is less permanent and bad if carried out by an inexperienced man. For branding, animals should be well controlled, preferable by casting and trying their legs. If hot iron branding is practiced the desired iron is heated to bright red, but not white heat, and is applied to the skin on the sides of thighs with light pressure for not more than three seconds. A little mustard oil in which zinc oxide is mixed may be smeared over the burns to encourage healing. For chemical branding, the iron should be dipped in branding ink, extra ink drained off the

iron and the wet iron applied to skin.

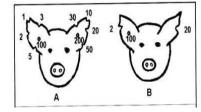
Tattooing: It consists of piercing outlines of desired number or letters on the skin inside ears and then incorporating a black vegetable pigment into these punctures. Steel points, each of which

carries a small amount of coloured paste into the subcutaneous tissues and cartilage of ear, outline the various letters and figures. These pastes contain insoluble carbon (black) or green pigments that are inert to tissues. Tattoo figures cannot be read without handling and close inspection of the animal and the marks are not easily legible when imprinted on pigmented skin. When tattooing is properly done, the figures are clear and somewhat permanent, though often marks fade out in course of time. For this reason, tattooing is most suited for marking newborn calves, sheep, goats and pigs. Tattooing sets comprising a tattooing forceps, tattooing ink and a series of letters and figures are available in market.



Ear Tagging: Tags or labels are made of light metal or strong plastic with the numbers stamped on them. Tags are fixed generally to the ear with a special tagging forceps. There are two types of tags- self-piercing type, and non-piercing type. The former variety has sharp ends and can be directly fixed to the ear with a forceps while for the latter a hole must first be made with a tag punch or pen knife. Tagging is mostly used for marking sheep and goats, though pigs and young calves can also be tagged. The sheep can be turned up and held in a sitting position for tagging. One person can also hold small pigs and calves similarly. A hole is first punched in the upper edge of the ear close to the head. This should be far enough from edge so that the tag, when in place, will neither be tight on the ear or swinging free yet leaving sufficient space for growth of the ear. Modern tag punches have a gauge to regulate the distance of the hole from the edge of the ear. One end of the tag is then placed through the hole and clinched or locked in position with the pincers. The numbered side of the tag should be on the back (top of ear. Some antiseptic should be applied to the wound to encourage healing and prevent infection. With the self-piercing tags, the same procedure is followed except for prior punching of hole. Now a day's quality interlocking plastic tags are available, which are approved by insurance companies and banks as standard identification.

Ear Notching: This is an easy method of identifying animals and it involves making notches cut in the ears of the animals. A notch represents a number based on its location (on the bottom, top or end of the ear as well as the ear it is in). This method is commonly used on pigs, rabbits, goats and sheep For poultry birds, you can use light aluminium wing tags carrying either individual or group numbers. This is done a day after hatching, and a separate numbered or coloured leg band may be used when the birds are matured.



Other Methods of Marking: Branding horns with small hot iron brands, by neck-chain and metal/plastic tag or leather neck-strap and metal/plastic tag, can mark cattle. These are not permanent but are useful for shorter duration, such as for market stool, or





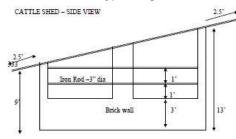
experimental animals. On sheep farms, it is often necessary to mark some animals temporarily, such as rams at breeding time and ewes and lambs at lambing time. The marking fluid should last for a few months and can easily be washed off wool during processing. A mixture of lubricating oil with yellow ochre, Venetian red or lampblack is often used for this purpose. The pigment paste is smeared on the breast of the ram and the area between his fore legs every day or two. Some marking harness can also be put on the ram. As the ram serves the ewe a mark will be left on her rump. The colour of the paste should be changed every sixteen days (the approximate length of oestrous cycle of sheep) so that one can determine whether the ewes are conceiving or not.

HOUSING MANAGEMENT

Farm site selection-space requirement for calves, heifer, milch animal and work bullocks-Type design of house.

Housing of cattle: Housing is an essential for maintaining health, comport and protection for getting maximum production from the livestock.

Selection of site: Topography and Drainage, Soil Type, Water Supply, Accessibility, Labour, Marketing, Electricity, Ventilation, Theromo neutral zone, Miscellaneous



Floor space (m²) requirement per animal

	Covered area	Open area
Cow	3.5	7
Buffalo	4	8
Young stock up to 3M	1	1.5
Young stock up to 3-6M	1	2.5
Young stock >6M	2	4
Pregnant cow	4	8
Bull	12	120

Roofing material

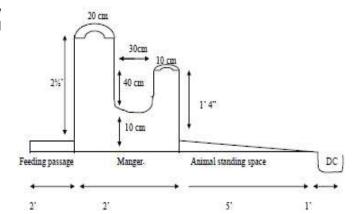
- a. Thatched 1. Palmyra 2. Coconut
- b. Tails 1. Country tails 2. Mangalore tails 3 Flat tiles.
- c. Asbestos
- d. Iron sheets
- e. Light roofing
- f. RCC

Systems of housing-Single row system-Double row system- head-to-head and tail to tail-merits and demerits.

Types of Housing – 1. Single row – Less than 15 animals

- 2. Double row More than 15 animals
- a. Tail to tail system b. Head-to-head system

CROSS SECTION

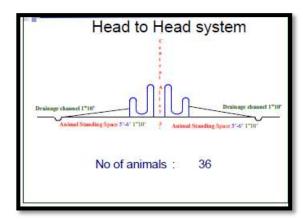


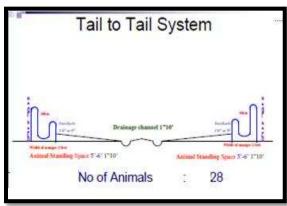
Advantages of tail-to-tail system

- 1. All animals get fresh air.
- 2. Spreading diseases through respiratory system is minimum
- 3. Supervision of animals are easy (60% of the time is being devoted on the hind quarters)
- 4.Cleaning is easy

Disadvantages of tail-to-tail system

- 1. Spreading of diseases through digestive and reproductive system is high
- 2. Drainage channel is not exposed to sunlight.
- 3. Feeding of animals is laborious





ROUTINE OBSERVATION ON THE LIVESTOCK FARM

The Principal Object of running a dairy farm is to produce milk from the animals and sale the same profitably. All the routine operation is therefore scheduled to meet with this object. The work of production and sales of milk is to be done twice daily throughout the year without any holiday.

Importance of Regularity

- 1. Daily twice the milk has to reach the customer's doors at the appointed time. In order to achieve this, the timing of all different operations, to be done daily on the farm is fixed. It is very necessary to observe the fixed timings.
- 2. Dairy animals are creatures of habit. They become nervous if the regularity or time schedule is not observed. This leads to loss in production.
- 3. Dairy farm is a very busy concern. Unless the timings and sequence of all the routine operation are decided and scrupulously observed, there will be mismanagement.
- **4. Groups of routine operations:** For the sake of convenience, the different routine operation on the dairy farm can be broadly grouped under the following heads.

Production and Distribution of the Milk:

Milking twice both morning and evening. Recording the milk and bulk weighing.

Sealing and dispatch of cans for retail vending /customers.

Caring for the Animals:

Feeding concentrate and roughages Grooming and/or bathing.

Heat detection and breeding.

Treatment of sick animals if any.

Planning, Production and Timely supply of the fodder:

Preparing, land for the new crop, irrigation and cultivation (manuring ploughing) harrowing etc..)

Sowing the new crop.

Irrigation manuring and inter cultivation of standing crops.

Cleaning of Sheds and Yards:

Lifting and removal of dung, refused/ leftover fodder

and soiled bedding.

Sweeping, washing and disinfection of yards.

Cleaning and Washing of Dairy utensils and appliances:

Washing and cleaning milk room

Washing and milking pails, cans, measurer, milk weighing pails etc. with ordinary water, hot water soda /detergent and again with water.

The scalding and sterilization of the above.

Distribution of milk to individuals or agencies.

Receiving the coupons, sales and handling loss etc.

Accounting Production, both morning and evening.

Attending to parturition /calving. Identification mark to calves.
Grazing and /or yarding /paddocking.

Harvesting and hauling fodder from field or store. Chaffing the fodder.

Distribution in mangers at appointed time and Preservation of fodder, hay and silage making.

Replacing the bedding and Washing the water trough

Cleaning / wiping of the weighing scale.

Cleaning and washing of butyrometer, pipettes beakers

bottle etc. and

Cleaning and washing of the cream separator if used

Co-ordination: All the above five groups of activities are more or less specialized fields of activities. These are required to be looked after by some responsible person. All these have to work/ function in complete harmony i.e., if there is some change in one, there should be corresponding change/adjustment in the other, so that there is no dislocation of the routine operation. For this, it is necessary that there is one man who notice these changes, and makes the suitable corresponding changes by way of simultaneous adjustment in related groups of activity.

Time	Routine operations
4:30 am to 6:30 am	Bringing milch cows to milking parlor, milking, weighing and recording of
	milk produced by each cow and sealing of milk cans feeding of milk to calves.
6:30 am to 7:30 am	Supply of milk to the Amul Dairy Accounts and receipt of milk given cleaning and washing of dairy utensils e.g., milking, pails, cans measure etc.
7.00 1.44.00	
7:30 am to 11:30 am	Cleaning and washing of cowsheds yards, calf pens, calving boxes, and bullocks sheds etc. disposal of manures soiled bedding and left-over feeds,
	spraying of disinfectants.
7:30 am to 9:30 am	Heat detection and isolation of sick animals, harvesting, hauling and chaffing of green fodder, hauling of dry roughage
	from Dutch barn.
8:30 am to 9:30 am	Distribution of concentrate in managers from calves, heifers and advanced pregnant animals. Al, pregnancy diagnosis
	and examination of repeat breeders. Treatments of sick animals. Records writing and maintenance. Periodical
	vaccination and de-worming of animals as per schedule.

9:30 am to 10:30 am	De-horning and identification making of young calves, if any.
10:00 am to 12:00 am	Distribution of chaffed fodder in sheds/ managers. Transportations of silage and hay to dairy farm wherever needed.
	Cleaning of cow-shed. Periodical and cleaning and washing of water troughs. Fortnightly white washing of calf pens/Calving boxes and water troughs.
	Repair of halters, baskets cows' chains shovels, spades etc. Repair and maintenance of fences, carts, balance etc. replacement of old nose-strings and halters. Castration hoof trimming and washing of animals.
	Distribution of remaining quota of concentrate mixture to milch cows/ advanced pregnant animals. Distribution of chaffed fodder in different sheds sweeping of farm premises & maintenance of manure pit.
	Bringing milch cows to milking parlor, grooming and washing of the cows. Milking weighing and recording of milk and sending the cans to Amul Dairy. Cleaning and washing of dairy utensils/equipment's. Feeding of milk to calves.

Other Activities to be attended are:

- 1. Attending emergency duties at any time e.g., calving and seriously sick animals, Care of new born and parturient cow, Feeding colostrums to the calf, Care and treatment of seriously sick animals.
- 2. Purchase of lime, ropes, Sticks common salts etc., once or twice in a year from local market,

DAIRY FARM RECORDS

Dairy business cannot be carried out without maintaining the necessary set of accurate records. Records are essential for the following purpose.

Importance of Records:

- Records are the mirrors of a farm. They are necessary from genetic improvement of dairy cattle. Records are necessary to
 know the milk production efficiency of the dairy animals and based on this information. We can retain or cull the cows or their
 off springs. Hence without a set of records properly, accurately and reliably maintained, improvement of livestock by breeding
 is not possible.
- 2. Records give us the information about the financial status of the dairy farm. Whether it is making profit or incurring loss or is just maintained. They also give the information about the extent of profit or losses.
- 3. Profit can be increased by reducing the wasteful and undue expenditure. To know such items, it is necessary to have detail record on each item of expenditure viz. feeds, labours, interest, depreciation of farm building and farm equipment, animals and miscellaneous items like medicine, vaccination breeding charge etc. The sales of milk, sale of culled animals, sale of manures, sale of empty gunny bags etc., are also recorded.

Classification of Records: Records required to be maintained on the dairy far can be classified into four major group or categories.

- 1. Register Pertaining to Financial and Account Matter.
- 2. Register Pertaining to Accounting of Animals.
- 3. Register Pertaining to Milk Production.
- 4. Register Pertaining to Reproduction
 - 1. Registers Pertaining of financial and Account Matter: It includes registers such as cash book, ledger book, Milk coupes, bill book, receipt book, demand &collection register, dead stock register, concentrate and forage register etc. These registers are more pertaining to administration and account side rather than the technical side and hence not discussed in detail over here.
 - 2. Register Pertaining to Accounting of Animals: These include registers such as cattle yard report/daily dairy roll call register, herd register, birth & death register. This group of register is concerned with increase or decrease in the herd strength. The increase in herd strength may be by birth, purchase of animal and farm transfer. The decrease in herd strength could be due to death, sale and farm transfer of animal.
 - a. Cattle Yard Report: This is a primary record, maintained daily and is also called daily diary. It is a key register on the livestock farm. Entries in all other register are made from this register. This register gives herd strength and detail of all changes in the strength. It also records details of sickness & treatment, vaccination, deworming, estrus, breeding/service to the heifers and cows, pregnancy diagnosis, feeding etc. Any other item thought to be important is also noted in this register such as extreme change in climate, rainfall, cloudy or windy weather, cyclone etc.
 - b. Roll Call Register: This is an annual register-maintained month wise. It is changed every year on 1st April. It gives the number of animals in each class or the herd. Change in the number of animals in any class is noted and detail of change is given. The number of animals in each class on the last day of the month is recorded and carried over to the first date of next month, after

actual counting the herd strength.

Roll call F	Register							
Month								
Date	Cows	Heifers	Bulls	Bullocks	Male Calves	Female Calv	ves	others

Cattle Yard Report						
Date	Herd Strength and Events of Animals	Treatment/Vaccination	Events of Feeds and feeding	Remark/Weather		

Herd Register: This is also an annual register. It is changed every year on 1st April. In this register all the individual animals in different classes of the herd are listed according to their date of birth. The animal as on 31st March is listed class wise on 1st April of the next year according to their birth date. The details of each animals, viz. name and number, date of birth, parents etc. are given. Any new addition of animals in each class after 1st April is demarcated by a line. The details of removal of animals from the herd during the year should be given in the respective columns.

Birth Register: This is an annual register, which give information about the number of births on the farm, sex of calves born (male & female). Birth weight of the calves, name of sires & dams, Date of last service of dam, gestation period, number of heifers becoming cows, their age at the first calving etc. Average of the above characters for the year is made at the end of the year.

your.											
Birth Re	Birth Register										
PlaceYear											
Sr. No. of Birth	Name & No of Dam	Name & No of Sire	Date of Fertile service	Date of calving	Male (Calves	Female	e Calves	Gestation Period of Dam	Age of first calving (Days)	Remark
					Name & tattoo No.	Birth wt (kg)	Name & Tattoo No.	Birth wt (kg)			

Death Register: Like birth register, it is also an annual register. It gives information about total death during the year and their cause. The frequency of a particular disease can be seen from this register. The responsible person must sign the register, as it is concerned with final write off of the animal.

Sr.	Name & No. of	Breed	Sex	Class	Date of	Post mortem	Post mortem report and reasons of
No.	animal	Group			Birth/Death	done or not	death

Register Pertaining to milk production: These include 4 register viz. daily milk production register, Monthly Milk Production register, Lifetime milk production register (monthly progress register) and history sheet.

Daily Milk Production Register: This is written daily both morning and evening or sometime thrice a day. Cows are listed in this register according to their breed group and date of calving. The daily total milk production is divided by the number of milking units (Both morning & evening milking unit) gives "wet average". If the milk production is divided by total number of cows, then it gives "herd average". By watching carefully, the fluctuation in the wet average as well as correcting the reason efficiency of the milk animals is maintained by taking care to breed the animals within 2-4 months postpartum. This is included in the column of date of last service. The total milk production of each cow for a month is transferred into the monthly milk yield register.

Monthly Milk Production Register: It is an annual Register cows in the milk on 1st April are entered in this register according to their date of calving up to 31st March is entered at the top of the register from April the entries are made till the cow dries -off or till the total milk production of incomplete lactations completed. if not, the total milk production of incomplete lactation is carried

over a new register next year. Lactation day are also shown at the bottom. This register gives information like name & number of cows, which have completed their lactation, their lactation milk yield, length of LP, length of previous dry period etc. If the cow has calved again, this information is then entered into the history sheet of concerned cow completing the lactation.

Life Time Production Register (Monthly Progress Register): This register gives the information about the milk yield of the individual cow from first calving till death or sale. That is the performance of entire productive life of each cow is available from this register. Annual milk production each year and also the progressive annual average (PAA) are calculated from this information. The PAA figure indicates the upward and downward trend in the productive efficiency of the cow. This figure can be used in taking decision for culling or retaining the animal.

History Sheet: This register gives overall milk productive capacity of the cow. One page is allotted to each heifer on calving. At that time all details of their parentage/pedigree, breeding, description of phenotype, birth date, date of calving, age of first calving etc. are entered on the upper part of the page. Relevant information about service, date of calving, calf born, sex of calf etc. are entered in the lower part in respective columns. On completion of lactation, lactation milk yield, milk yield of first 300days, lactation period, dry period, gestation period etc., are entered and the average are calculated. The average daily milk production from first to latest calving is a good indicator of the increase or decrease in overall efficiency of the animal to produce milk and to reproduce, from the lactation to lactation.

Register Pertaining to Reproduction: It includes cattle yard report, service book, service ledger and history sheet.

Cattle yard Report: Some details are already given under group 1 register. This gives information like cows & heifer coming in heat, date of heat, date of service, (natural or artificial) name & number of sire/ bulls used etc. These entries should be made promptly. Otherwise calves with unknown sire well be born. These entries of the service are transferred into service book later on. Finding of rectal palpation of repeat breeders, pregnancy diagnosis etc., from this register are transferred to service ledger.

Service Book: This is maintained monthly. Service to heifers and cows are written in this register from cattle yard report. This is useful in making the list of cows/heifers due for pregnancy diagnosis. Similarly, list of advanced pregnant animals and the list of animals expected to calve in current month are made from this register.

Service book						
Month	Year					
Date	Name and No of Cows/Buffalo	Name and No of bull /Buffalo bull	Natural services of Al	Remarks		

Service Ledger: This register gives the information of near past history and current state of reproduction of each breedable female in the herd. The list of examination of repeat breeder and anestrus animals can be prepared from this register.

Sr.	Service ledger (Classified/individual service register)							
No.	Name & No of Heifer/ Cow Date of Calving Service Records (Dates of Al/PD)							
			1st	2nd	3rd	4th	5th	Remark

History Sheet: Some information about this register is given in group1. It gives information about overall reproductive efficiency of each cow e.g., age at first calving, Length of dry period, calving interval for all lactation etc. of individual cow.

CLASSIFICATION OF FEED STUFFS OF LIVESTOCK

Livestock feeds are generally classified according to the amount of specific nutrients they furnish in the ration. An attempt is being made in this chapter to familiarize the students, to the important feed stuffs that are commonly used for feeding of ruminants and non-ruminant animals. The various feeds and fodders can be divided into following major categories.

ROUGHAGES: Roughages are bulky feeds having large amount (>18%) of crude fibre (less digestible material) and low total digestible nutrients (TDN <60%) content on DM basis.

Succulent Roughages: Succulent feeds usually contains moisture from 60-90%, For the sake of convenience succulent feeds are again classified into 'pastures, cultivated fodder crops, tree leaves, silage and root crops.

Pastures: The word pastures refer to land on which different types of edible grasses and other plants grow or are grown for grazing livestock. Permanent pastures are those covered with perennial or self-seeding species of plants. Temporary pastures are those planted with quick growing crops like Sudan grasses and millet to provide supplemental grazing during lean season.

Cultivated Fodder Crops: Leguminous: Leguminous fodder such as Cowpea, Berseem, Lucerne etc. belong to "Leguminosae" family

and very palatable to the animals. Legumes contain 2-3% DCP and 12% TDN on fresh basis. If, legumes are fed liberally to cattle and buffaloes, then there is no need to incorporate another protein supplement in diet up to 6-7 litres of milk per day Sudden changes in feeding from non-leguminous to leguminous and early morning feeding of leguminous fodder should be avoided to reduce the possibility of bloat due to accumulation of gases in rumen.

Non leguminous: Contains lower percentage of nitrogen 0.5 to 1.0% DCP and 11-15% TDN, these include many cereal crops, cultivated grasses, indigenous grasses and introduced grasses. e.g., Maize, Jowar, Bajra Oat etc.

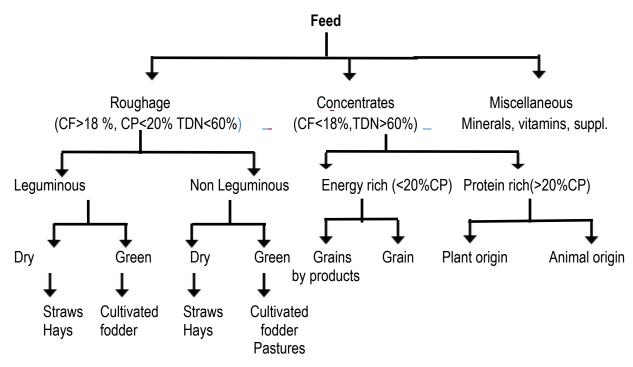
Tree Leaves/Top feeds: Tree leaves are also fairly good source of nutrients and may serve as potential feed resource wherever feed sand fodders are in acute shortage e.g., Babul, Lucaena, Mulberry, Banayan

Root Crops: Root crops sometimes may be used as alternate feedstuffs during the natural calamity and scarcity period. They contain low crude fibre (5-11 %). e.g., Tapioca, Turnips, Sugar beet, Carrot

Silage: Silage is an anaerobically fermented feed prepared from green fodder whenever the supply of green fodder is in plenty. It possesses all the characters of green fodder and very high nutritive value.

Dry Roughages: Contains only 10-15% moisture. Dry roughages are dried plant materials, which are preserved for usage in summer and in adverse climatic conditions.

- a) Hay: Leguminous crops harvested at pre flowering or half blooming stage is air dried to reduce the moisture content <15% and preserved in the form of hay. The moisture content of hay reduced to desirable level to check the enzymatic fermentation and fungal infestation during storage. Lucerne is best crop for hay making rather than berseem and cow-pea due to their hollow and thick stems, whereas under non-leguminous category oat is best crop for hay preparation. Due to high lignification, different nature of fibre and less palatability of non-leguminous fodder than the leguminous fodder, hay is generally not prepared from non-leguminous fodder.</p>
- **b) Straws/Stover:** The crop residues left after harvesting the main product of crop (i.e., grains) are known as straws/stovers. Straws are deficient in protein, mineral, vitamins and energy. Due to its high crude fibre, low TDN and high degree of liquification, strategic nutrients supplementation is pre requisite with straw feeding.



CONCENTRATES: Generally, contains less than 18% crude fibre and more than 60% TDN. These are less bulky and more digestible than roughages.

Energy rich concentrates: The crude protein is generally less than 20% in energy rich concentrates. These are also called as basal feeds.

- a) Cereal Grains: Cereal grains are rich in soluble carbohydrates e.g., Maize, Barley, Rice, Oats etc.
- **b)** Millets: e.g., Ragi (Nagli), Jowar and Bajra.
- c) Mill by products: The by-products of milling cereal grains i.e., Bran (rice, wheat), flour, hulls, polishing and embryo of seeds are used as a part of concentrate mixture.

- d) Molasses: By product of sugar factories used in feeds as binding agent for pelleting and as readily available source of soluble carbohydrates.
- e) Roots and tubers: e.g., Roots turnip, sugar been, carrot. Tubers potato, sweet potato.

Proteins rich concentrates: The crude protein is more than 18% in protein rich concentrates.

- a) Plant origin: Oil seed cakes, pulses, pulse chuni, pulse churi, Brewer's yeast and grains etc.
- b) Animal origin: The by-products of slaughter houses i.e., meat, blood and bones are dried and made in to powders to be mixed in concentrate feeds. e.g., Meat meal, meat cum bone meal etc. The marine by-products are also used as animal protein source for feeding of livestock e.g., fish meal. Poultry-byproduct meal and feather meal are avian origin animal protein sources which can be used for livestock feeding.

FEED SUPPLEMENTS:

Mineral Supplements: Those supplements which are given to the animals for providing the major or minor minerals in desired quantity. Many mineral mixtures are marketed under the different trade names. Generally, salt, calcium carbonate, zinc sulphate and copper sulphate supplements improve production and reproduction.

Vitamin Supplements: Various Vitamin supplements for poultry, pigs and cattle are marketed in India under different names. For poultry Vit A, B and D synthetic vitamin supplements are marketed.

FEED ADDITIVES: Feed additives are a group of feed ingredients that can cause a desired animal response in a non-nutrient role such as pH shift, growth or metabolic modifier. These are the products used for the purpose of improving the quality of feed and the quality of food from animal origin, or to improve the animals' performance and health, e.g., providing enhanced digestibility of the feed materials.

Hormones: Some of the hormones have growth promoting properties like oestrogens, androgens, progestogens, thyroxine and pituitary growth hormones. Synthetic oestrogenic hormones like stillbestrol and hexestrol are being used in many countries as growth promoters. There are certain side effects in the animals fed on synthetic hormones, like restlessness, milk secretion from rudimentary teats, etc. The most serious danger in the human beings arising from the residues of synthetic oestrogen in the meat which has carcinogenic properties.

Probiotics: Many microbial feed additives for animals have been used which include bacterial and/or fungal cultures from both ruminal and non-ruminal sources. Most commonly used products are based on *Aspergillus oryzae*, *Saccharomyces cerevisiae*, *Lactobacillus spp*.

Antibiotics: Antibiotics are not classified under nutrients, but are considered as feed supplements. At the lower intake antibiotics are known to stimulate the growth of animals when added to their feed and drinking water. There are number of antibiotics which have been tested for the growth promotion effect like chlortetracycline, penicillin, oxytetracycline, bacitracin, streptomycin, terramycine, neomycin, erythromycin, flavomycin etc. In India penicillin, terramycin, tetracycline, flavomycin etc. are being used as a feed supplements in poultry, pigs and pre-ruminant calves.

Various feeds and fodders for livestock

A.	GRASSES	
	Sewan	Lasiruss indicus
	Bhurat	Cenchrus biflorus
	Dhaman	Cenchrus setigerus
	Anjan	Cenchrus ciliaris
	Elephant grass	Pennisetum purpureum
	Dub	Cynodon dactylon
	Para grass	Brachiaria mutica
	Guinea grass	Panicum maximum
	Napier grass	Pennisetum purpureum
B.	TOP FEEDS	
	Mango	Mangifera indica
	Beri (pala)	Zizyphus nummularia
	Neem	Azadirachta indica
	Ardu Ailanthus excelsa	
	Subabool	Leucaena leucocephala

	Sares	Albizia lebbek
	Khejri (loong)	Prosopis cineraria
C.	SHRUBS	
	Phog	Colligonum polygonoides
	Ker	Caparis aphylla
	Kheemp	Leptadenia pyrotechnica
	Cinia	Crotolaria burhia
D.	CULTIVATED FODDER	
	Legumes	
	Lucerne	Medicago sativa
	Berseem	Trifolium alexandrinum
	Cowpea	Vigna sinensis
	Sun hemp	Crotalaria juncea
	Non-Legumes	
	Oat	Avena sativa
	Jowar	Sorghum vulgare

	Bajra	Pennisetum typhoides
	Maize	Zea mays
	Barley	Hordeum vulgare
E.	CROP RESIDUES	
	Wheat bhusa (Tudi)	Triticum aestivum
	Paddy straw	Oryza sativa
	Bajra straw (Kadbi)	Pennisetum typhoides
	Moth straw	Phaseolus aconitifolius
	Groundnut straw	Arachis hypogaea
	Guar straw (phalgati)	Cyamopsis tetragonoloba
	Moong straw	Phaseolus aureus
	Soyabean straw	Glycine max

	Sugarcane bagasse	Saccharum officinarum
	Sugar beet pulp	Beta vulgaris
F.	CONCENTRATED FEE	EDS
	Wheat bran	Triticum aestivum
	De oiled rice bran	Oryza sativa
	Guar churi/guar korma	Cyamopsis tetragonoloba
	Moth churi	Phaseolus aconitifolius
	Groundnut cake	Arachis hypogaea
	Cotton seed cake	Gossipium hirsutum
	Tumba cake	Citrullus colocynthis
	Mustard cake	Brassica campestris
	Soybean meal	Glycine max

Food: Any edible substance, which satisfies the instinct of hunger and supplies nutrients, is called food. The food of animal is known as feed. It contains organic as well as inorganic nutrients, which nourish the body.

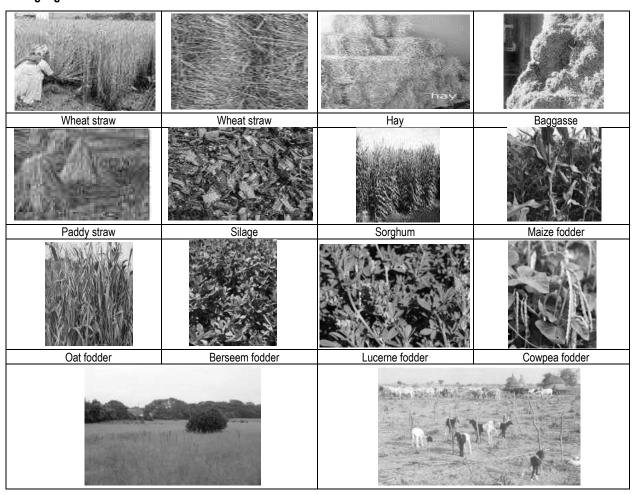
Nutrient: Any element/compound of food (or group of food constituents with same general chemical composition) that helps in supporting the life. These substances/nutrients are essential for the existence of life.

Proteins, Fats/Lipids, Carbohydrates, Vitamins, Macro-micro-Minerals and Water are the six principal food nutrients.

Ration: It is the number of different feeds fed/given to an animal during the period of 24 hrs. This may be given at a time or in portions at different intervals. It does not specify nutrient supply.

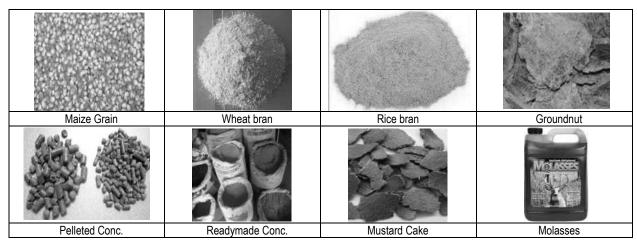
Balanced Ration: It is a ration, which provides all the essential nutrients to the animal in such a proportion and amount that are required for the proper nourishment of the particular animal for 24 hrs.

Roughages:

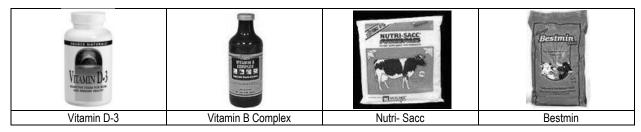


Pasture	Dry Pasture

Concentrates:



Feed Supplements:



Feed Additives:



Green Pasture: When green plants are grazed directly by the animal from the pasture land, it is called green pasture e.g., alfa-alfa, zinzvo etc.

Soilage: It is the freshly harvested green fodder/forage crop having more than 75% moisture and fed to the animal as fresh e.g., green maize, green sorghum, green oat, green lucerne, green cowpea, green napier hybrid etc.

Silage: It is the product of green/succulent fodder harvested and preserved in succulent form under anaerobic fermentation in a closely air tight structure called silo. Silage contains 65% moisture and 35% dry matter e.g., maize silage, sorghum silage, oat silage etc. Silage is considered as a pre-digested feed for ruminants.

Dry Pasture: Dry standing plants grazed from the pasture land is called dry pasture.

Hay: It is a specially prepared dry fodder containing 10-15% moisture only. It is prepared by harvesting the crop at flowering stage or dent stage, when it has maximum nutrient contents e.g., sorghum hay, lucerne hay, oat hay etc. Hay is generally more nutritive than the straw.

Straw: It is the byproduct of the cereal crop available after threshing the grains e.g., bajra straw, paddy straw, wheat straw, sorghum straw, maize straw etc.

Gotar: The byproducts (straws) available from pulse crops/legumes after threshing the seeds are called gotars e.g., gram gotar, mung gotar, Guar gotar, cowpea gotar, groundnut gotar etc.

Husk/Bran: The outer coverings of grains/seeds available during threshing of crop e.g., bajra husk, rice husk, rice bran, maize bran, wheat bran etc.

Chuni: Broken lentils of pulse/leguminous seeds available during preparation of "dal" e.g., gram chuni, mung chuni, udid chuni, tur chuni etc.

Complete Feed: The feed, which contains all the ingredients of ration (roughages & concentrates) in a well-blended form to avoid selective eating by the animal and is a sole source of feed.

Unconventional Feeds: Those feeds/fodders which are not fed traditionally to the animals, but are given only during scarcity or famine just to keep them alive e.g., neem/pipal/mango tree leaves, forest tree leaves, banana leaves1'stems, cassia tora seeds. Su-babul pods/ seeds, mango seed kernel, Azolla etc.

Haylage: Fodder prepared by harvesting the crop at flowering stage, when hay making is difficult. It contains 50% moisture.

DETERMINATION OF DRY MATTER/MOISTURE IN FEED SAMPLES

The weight of a feed has no significance unless its water or moisture content is not considered. The chemical composition and nutritive value are always expressed on dry matter basis. The difference in the nutritive value of feeds is due to the variations in their moisture content, therefore, dry matter forms the basis of the comparison of different feeds. The routine procedure for dry matter determination works well for most feeds, but with some feeds, especially high-moisture, fermented feeds, some problems can be encountered. High-moisture feeds usually contain volatile nutrients that can be lost with 100°C oven drying. Volatile nutrients of greatest importance are short chain fatty acids (acetic, propionic, butyric, etc.), but essential oils (menthol, camphor) also can be important with some feeds. Drying samples at 100°C can volatilize some of these materials, resulting in greater moisture (lower dry matter) values than expected.

Principle: A measured quantity of the feed sample is heated in hot air oven (100±2°C) to remove its moisture content till the weight becomes constant. The percentage of sample left after removing the moisture is known as per cent dry matter.

Equipment: Analytical balance, hot air oven, aluminum dishes or trays or moisture cup, desiccators (with calcium chloride or silica gel), metallic tongs

Procedure:

- 1. Weigh representative samples of approximately required quantity in a clean, dry and pre weighed aluminum tray or glass Petri dish
- 2. Place aluminum trays/dishes in hot air oven at 100±2°C for 8-12 h (overnight) till weight becomes constant
- 3. Remove the tray from hot air oven and place immediately in dessicator with the help of metallic tongs and allow it to cool
- 4. After cooling, remove the tray from desiccator and weigh as quickly as possible
- 5. Difference in weight is expressed as moisture per cent from which DM per cent can be calculated

Observations:

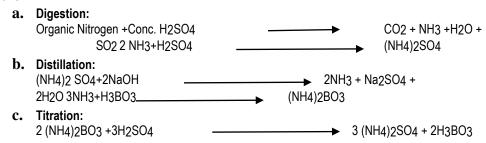
Weight of empty dishes or tray (g) : W0
Weight of dishes/tray with fresh sample (g) : W1

Determination of Crude Protein (CP) Content in the Feed Sample

The nitrogen content of the feedstuffs is estimated by Kjeldahl procedure which is developed by Johan Kjeldahl in 1880's. The method can be conveniently divided into three phases: digestion, distillation, and titration. In general, Kjeldahl analysis provides a fairly good estimate of the true protein content of most mixed feeds, hays, grains, and seed meals. The final question is "where does the 6.25 factor in the calculations come from?" Most original work with proteins showed that they averaged around 16% nitrogen. Thus, if nitrogen content is known, one can simply multiply it by 100/16 = 6.25 to estimate protein content.

Nitrogen of protein and other compounds is oxidized by sulphuric acid in the presence of catalyst and converted into ammonium sulphate [(NH4)2SO4]. Addition of NaOH to this acid digest releases ammonia which is distilled and collected into boric acid in the form of ammonium borate. Which is then titrated against standard acid (HCl or H2SO4) of known strength and nitrogen in sample is calculated. The crude protein is obtained by multiplying the nitrogen content with factor 6.25% (16% nitrogen in protein for most of the feeds in general).

Reactions:



Equipment and Glassware: Digestion bench, Kjeldahl's digestion flask (500-800 ml) Macro Kjeldahl's distillation assembly Analytical/Electronic balance, Volumetric flasks, Conical flask/ Beakers (200 ml capacity) Burettes, Pipettes (10 ml)

Reagents: Concentrate sulphuric acid (H2SO4), Digestion mixture (CuSO4 and K2SO4 in ratio of 1:9), 40% Sodium Hydroxide solution., 2% Boric Acid, N/10 H2SO4; Tashiro's indicator (dissolve 0.3125 g methyl red and 0.2062 g methylene blue in 250 mL of 95% ethanol. Stir for 24 h)

Procedure:

Digestion:

- 1. Weigh about 1-2 g oven dried sample and transfer into ash less filter paper, folded to prevent loss of sample then transfer it carefully to a Kjeldahl flask.
- 2. For urine measure 5 ml of urine sample into kjeldahl flask.
- 3. Add about 5 g of digestion mixture with a measuring scoop.
- 4. Add 20 ml concentrate sulphuric acid (10 ml/g of feed)
- 5. Place the flask in inclined position on digestion bench placed in digestion chamber. Turn blower 'n' for digestion rack and burners on '5' setting. Rotate flasks about every 15 min to speed the oxidation of carbon. If excessive foaming occurs, cool flask and add about 0.5g of purified paraffin wax. Heat the contents for 2-3 h till the solution becomes clear without leaving any undigested black particles. Turn off the heater & allow the flask to cool.
- 6. If the digested sample cooled to a solid stock, dissolve the solids by adding tap/distilled water and swirl.
- 7. Transfer the contents after cooling into volumetric flask by dissolving with nitrogen free tap water or distilled water followed by 5-6 repeated washings. Make up the final volume up to the mark aftercooling.
- 8. Similarly, run a blank without sample and subtract the amount of acid titrated for the blanks from the amount of acid titrated for samples.

Distillation:

- 1. Take 25 ml of boric acid solution containing Tashiro's indicator in a conical flask and place it at the end of condenser of Kjeldahl distillation apparatus. Care should be taken to see the tip of the condenser is completely dipped inside the containing boric acid solution to avoid escape of released ammonia during distillation.
- 2. Take 25 ml aliquot of digested sample from the volumetric flask into the distillation unit.
- 3. Add 30-50 ml 40% NaOH solution to make the contents alkaline. Wash with small quantity of distilled water and close the receiving immediately, seal the funnel with little amount of distilled water to avoid escape of ammonia.
- 4. Turn on the water for the condenser then turn on the heater for distillation.
- 5. Collect about 50-70 ml distillate (at least 2 times the quantity of boric acid solution taken). Faint red to pink color turns to green as the reduced ammonia is absorbed by boric acid solution.
- 6. Remove the conical flask with distillate after washing the tip of the condenser with distilled water.
- 7. Replace receiving flask with a beaker containing 400 ml of deionized water. This water will be sucked back into the kjeldahl flask as it cools, washing out the condenser tube.

Titration:

- 1. Titrate the distillate against standard N/10 H2SO4 solution taken in a burette till the original faint red to pink color of boric acid reappears.
- 2. Note the volume of N/10 H2SO4 consumed.
- 3. Run reagent blank through all the steps of the procedure and subtract the blank titration value from the sample titration value.

Observations:

Volume (ml) of the N/10 H2SO4 consumed	for titration of sample	=	V1
Volume (ml) of the N/10 H2SO4 consumed		=	V
Weight of the oven dried sample taken for o	digestion	=	W
Total volume of aliquot made by digested s	ample	=	D
Aliquot taken for distillation		=	Α
Calculations:			
% N =	(V1-V) x 0.0014 x D	x 100	
	WxA		

% CP = % N x6.25

Precautions:

- 1. To avoid bumping during digestion, glass beads should be added.
- 2. Set the conical flasks containing boric acid before adding 40%NaOH.
- 3. The tip of condenser should be dipped in boric acid to avoid any loss of ammonia.
- 4. As far as possible digest the sample in the open environment.
- 5. Do not cool the heated Kjeldahl flask under water to avoid cracking of the flask

ESTIMATION OF CRUDE FIBRE (CF) FRACTION IN THE FEED AND FODDER SAMPLES

The moisture and fat free sample is refluxed with dilute acid and then with dilute alkali solution, each followed by filtration and repeated hot water washings. The organic and inorganic residue comprising of ligno-cellulose and silica is collected on a filter paper. The loss in weight on ignition is expressed as crude fibre.

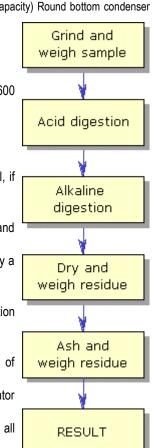
Equipment and Glassware: Hot plate, Muffle furnace, Hot air oven, Spout less beaker (500-600 ml capacity) Round bottom condenser

/bulb condenser, Muslin cloth, Wash bottle Spatula, Buckner funnel Suction pump, Crucibles

Reagents: 1. 1.25% H₂SO₄ (0.255 NH₂SO₄); 2. 1.25% NaOH (0.312 NNaOH); 3. Ethyl alcohol (as antifoaming agent, if necessary)

Procedure:

- Transfer the ether extracted/fat free sample from the thimble into a spout less beaker of 500-600 ml capacity.
- 2. Add 200 ml 1.25% H2SO4 to the spout less beaker containing sample.
- 3. Place the beaker on a previously warmed hot plate and cover it with round bottom condenser.
- 4. Turn on the water circulation through condenser.
- 5. Reflux the contents for 30 minutes from the start of boiling (add a few drops of ethyl alcohol, if necessary).
- 6. Remove the beaker and cool by adding around 200 ml of water.
- 7. Filter the contents through muslin cloth with the help of Buckner funnel with suction pump and wash 4-5 times with hot water to make it completely acid free.
- 8. Transfer the residue to same spout less beaker carefully with smooth steel spatula followed by a little washing of muslin cloth, if necessary.
- 9. Add 200 ml 1.25% NaOH to the beaker.
- 10. Again, reflux the contents on hot plate for 30 minutes from the onset of boiling with condensation arrangement.
- 11. Remove the beaker, add 200 ml water and filter through muslin cloth as described previously.
- 12. Transfer the residue to a clean silica/porcelain crucible of suitable capacity with the help of smooth steel spatula.
- 13.Dry the residue of crucible in hot air oven at $100 \pm 2^{\circ}$ C to a constant weight. cool in a desiccator and note the weight of residue along with silica crucible/basin.
- 14.Ash the contents of silica crucible in muffle furnace at 550-600°C for 1-2 h or until all carbonaceous matter is burnt.
- 15. Weigh the crucible with ash after cooling in desiccator.



16. The difference in oven dried and ashed weights gives the weight of crude fibre.

17.Dry the content of silica basin in hot air oven at 100°C to a constant weight. Cool it in a dessicator and note the weight of dried residue along with silica basin.

Observations:

Weight of crucible + residue before ashing = W g Weight of crucible+ ash=
Weight of feed sample = W2q

Calculation:

CF % (on DM basis) = Loss of wt. on ignition

wt. of oven dried feed sample Or

Precautions: Do not scratch the muslin cloth with spatula as it may spoil the texture of cloth. Make sure that muslin cloth placed on the funnel tightly for efficient suction. Avoid spillage of residue from muslin cloth while filtering and washing. Make sure that the residue is completely acid or alkali free when required. Transfer of residue should be done carefully without losing any fibre particle.

Results: The given sample contains% CF.

WATER AND FEED REQUIREMENT OF DAIRY HERD

Problem: 1. Calculate nutrient requirement of cattle and buffaloes for maintenance, growth, milk production, field work and pregnancy in terms of DCP and TDN

2. Determine the requirement of bovine for DCP and TDN to perform various productive functions like growth, milk production, field work and pregnancy

The nutrient requirements viz. DM, DCP and TDN vary with body weight, intensity of production, intensity of work, average daily gain and gestation month etc. the requirement of a particular animal for performing a specific function is compile in tabular form which is known as feeding standard. Thus, the feeding standard may be defined as tabulated statement of the requirement of nutrients of animals for performing various body functions. Feeding standards broadly are divided into three categories namely comparative, digestible nutrient type and production type feeding standards. There are various agencies in the world such as NRC, ARC, CNCPS, ICAR etc. which provide the information about the nutrient's requirement of animal. The Indian feeding standards prepared by ICAR is basically based on the average value of Morrison feeding standard. ICAR (1985) feeding standard describe the nutrient requirement in terms of DM, DCP, TDN, Ca and P based on recommendations of scientific panel on nutrition and physiology. This standard includes recommendation based on experimental work carried out in India over the past several years. The figures given for TDN can be converted to DE and ME by taking 4.4 Mcal DE and 3.6 Mcal ME per kg TDN, respectively. The requirements for maintenance are the same for buffaloes as that for Indian cattle.

Requirement of nutrients for dairy bovine:

DM Requirement: DM Requirement of different animals depends on the body weight of animal and species.

For indigenous cattle:

2.0-2.5kg/100kg BW
For cross bred cattle and buffalo:

3.0 kg/100kg BW

The DM supplied by the dietary feed ingredients will furnish the nutrients required by the animal for different body functions viz. for maintenance, milk production, pregnancy, field work etc. The requirement of DCP and TDN, which are the measures for expressing the protein and energy need of the animal, respectively, depend on the body weight and intensity of production.

Maintenance Requirement: This is the minimum requirement of the nutrients for the animal to perform various vital functions of the life like respiration, circulation, transportation of nutrients, metabolism of nutrients and secretion of hormones etc. the maintenance requirement of particular animals depends on his/her body weight. The nutrients

Daily maintenance requirement for various nutrients

B.W. (kg)	DCP (g)	TDN (kg)	Ca (g)	P (g)
250	168	2.02	6	6
300	197	2.36	7	7
350	227	2.70	8	8
400	254	3.03	9	9
450	282	3.37	10	10
500	296	3.64	11	11
550	336	4.00	12	12

requirement in terms of DCP and TDN at different body weight has been given in Table.

Production requirement: production requirement varies animal to animal and species to species e.g., in cow and buffalo additional allowance of nutrients required to produce milk while in sheep it is for wool production and in goat for meat production. The production requirement in dairy animal get change with the level of production and not only with quantity of milk but the quality is also important specifically the fat per cent. The production requirement is given to the animal in addition to the maintenance requirement. Nutrients requirement in terms of DCP and TDN for producing 1 litre of milk with varying level of fat has been given in Table

Growth: growth is a function of the nutrients, which require protein and energy in addition to the maintenance. The requirement of DCP and TDN depends on the daily gain in body weight. The table given below gives an idea about the nutrient requirement for growth at different body weight and different average daily gain

Work allowance: The allowance for working bullocks depends on the intensity of work. The nutrient requirement describing the protein and energy requirement in the form of DCP and TDN is given in the table as under for normal working bullocks

Nutrient production	requirement	for milk
Fat %	DCP (g)	TDN (g)
3.0	48	275
3.5	51	300
4.0	55	325
4.5	58	350
5.0	62	375
5.5	65	400
6.0	68	425

Daily Nutrient requirement in terms of DCP and TDN for growth

ADG (g)	DCP (g)	TDN (g)
45	150	800
70	220	1300
100	260	1900
200	400	3000
300	470	4000

Daily nutrient requirement for working bullocks				
B.W. (kg)	DCP (g)	TDN (g)		
200	240	2000		
300	330	3100		
400	450	4700		
500	560	4900		
600	660	5800		

Pregnancy allowance: In addition to the maintenance requirement, an additional allowance should be given to female animals during pregnancy especially in last three months for the development of foetus. Generally, 140 g of DCP and 700 g of TDN daily is sufficient for the pregnant animal.

Breeding bull: The nutrient requirement for nutrients again depends on the body weight of animal, which must be given in addition to the maintenance requirement.

Problems:

- 1. Calculate the DCP and TDN requirement of a cow weighing 450 kg yielding 10 liters of milk with 4.0 % fat. The cow is in advance stage of pregnancy.
- 2. Compute the nutrient requirement in terms of DCP and TDN of a male buffalo weighing 500 kg and working in the field for 6 hrs. in a day.

-	allowance	for	bree	ding
bull over	and	abov	/e	the
maint	enance			

B.W. (kg)	DCP (g)	TDN (kg)			
400	380	3.6			
500	450	4.5			
600	530	5.4			

COMPUTATION OF RATION FOR CATTLE AND BUFFALOES

Objectives: To provide balanced ration to farm animals in view of production Scientific approach for feeding of farm animals and to make economical use of available feed resources.

Principle: Computation of ration includes translating the recommendations contained in feeding standards into actual formulation of feed mixture and feeding practices. In formulation of ration for ruminants DM, DCP, energy in terms of TDN, minerals and vitamin A is given consideration.

Formulation of ration: Ration may be defined as total allowance of the feed given to an animal during 24 hrs period to perform the various functions. The ration of animal may be divided for the sake of convenience into two parts, one for maintenance and other for production or reproduction whatever the case is. The word "balanced ration" means feeds or mixture of feeds which contain all essential nutrients in right quantity and in good proportion to meet the needs of the animal for maintenance and production.

Points to be consider while formulating the ration: a. Live weight of the animal b. Age of the animal c. Condition of the animal

d. Producing or non-producing e. Production level-high or low f. Types of the feed and fodders available

Ration for dairy cattle: The computation of ration must be done in a systematic manner otherwise it will be a cumbersome exercise. The steps involved in ration formulation given under in tabular form:

	The steps in terror in terror in terror in terror in terror in
Step-I	Determination of dry matter requirement
Step-II	Distribution of required DM to different category of feeds
Step-III	Determination of DCP and TDN requirement of animal for maintenance
Step-IV	Determine the DCP and TDN requirement for production or reproduction function over and above the maintenance requirement
Step-V	Sum up the maintenance requirement of nutrients with production/reproduction requirement. This will be total requirement of the
	nutrients for particular animal in a day for maintenance and production/reproduction
Step-VI	Refer the chemical composition of the available feed resources to fulfill the DCP and TDN requirement as per the allocation of DM
	to particular feed category and at the cheapest price.
Step-VII	Calculate the nutrients supplied through roughage and concentrate according to DM allocation and also calculate the quantity of
	individual feedstuff on fresh and dry basis.
Step-VIII	Match the supply of nutrients with their requirement for one day. It should be exactly same or somewhat higher than the
	requirement but if anyone is deficit then readjust the level of individual feed ingredient within the category and according to deficit
	nutrient.
Step-IX	Preparation of ration

Note: Mineral mixture @ 2 per cent and salt @ 1 per cent of the ration should be given to the animal.

Chemical composition of feedstuffs: The quantity of individual feedstuff in the ration cannot be fixed until unless you have the idea about its chemical composition. Different principles of the composition may be analyzing in the laboratory or may refer from the books. The composition of some common feed ingredients in terms of DCP and TDN is given in table

DCP and TDN content of some common feed stuffs

The nutritive value of some impo	ortant feeds are as follows:		
(a) Dry roughages			
FEEDS	DM	DCP	TDN
Wheat straw	90	0.0	42
Bajra	90	0.8	48
Jowar straw	90	1.0	50
Rice straw	90	0.0	35
Berseem hay	90	9.0	60
Lucerne hay	90	14.0	50
(b) Green succulent roughage	s		
Green bajra	30	1.0	15
Green jowar	30	0.8	16
Green maize	30	1.2	17
Green berseem	20	2.8	13
Green Lucerne	20	3.0	12
(c) Concentrates			
Guar	90	29	71
Moth	90	8	78
Barley	90	19	72
Wheat bran	90	10	62
Cotton seed cake	90	17	72
Groundnut cake	90	42	72
Til oil cake	90	30	78
Linseed cake	90	28	65
Gram	90	12	75
Guar churi	90	38	74
Moth churi	90	25	75
Gram churi	90	38	72

Problems: Compute a balanced ration for a cow weighing 450 kg and producing 5 litre milk/day of 5% fat. The animal is in advanced pregnancy. The feedstuffs available are wheat straw, green sorghum, maize grain, wheat bran and ground nut cake. Formulate the ration for a buffalo weighing 500 kg and producing 12 liters of milk of 6% fat in the month of November.

Housing of Livestock

Objectives:

1. To protect the animals from extreme/harsh climate conditions.

- 2. To protect them from the predators.
- 3. To increase the efficiency in the herd management in terms of feeding cleaning, watering, health control handling etc.
- 4. To increase the efficiency of labour utilization in carrying out the farm work.

Point to be considered while deciding the location of dairy / building

- 1. **Topography and drainage**. The site should be at a high elevation than the surrounding is for better drainage of rain water and liquid farm waste water, and to avoid water logging and parasitic problem.
- 2. Road: There should be accessibility (nearness) of all season roads.
- 3. Distance from noisy place: the farm should not be near to highways, main road, rail tracks, aerodromes etc. to avoid disturbance to the animals.
- 4. Water supply: There should be adequate supply of soft, clean and fresh drinking water round the year.
- **5. Electricity:** There should be sure supply of electricity round the clock.
- **6.** Laborers: Laborers must be available easily and at reasonable wage.
- 7. Market Facility: The farm should be near to the main market for sale of milk, Milk Products and purchase of farm requirements viz, concentrates, ropes, medicines etc.
- **8. Nearness to human habitat:** The farm should not be very near to human habit / residential areas to avoid complaining of pollution.

Type of Housing: Two Systems

- I. Conventional Housing or Stanchion Barn: In this System the animals are tied throughout the day and night in a completely enclosed structure or barn. Feeding, Watering, Milking, Treatment etc., is carried out at the same place. This system is followed in countries having cold climate such as European countries. Facilities for heating or cooling the internal air are also provided to the barn through heater or coolers and used according to the season. Management is also mostly through automation.
- 2. Loose Housing System: Here the animals are kept lose all the while except a temporary tying at the time of milking and treatment. Facilities of suitable manager under shed and water through in paddock under the tree shade are provided to the animals for free access to feed, water and rest. This s stem is widely practiced in hot tropical countries including India due to its many advantages over conventional system.

Advantages of Loose Housing:

- 2. Animals move freely and are most comfortable to get feed, water, sunlight exercise etc., at their wall.
- 3. The construction cost is less because of its simplicity in design.
- 4. Expansion of building/sheds is easy, if required in future.
- 5. The sheds have flexible utility. A cow shed can be utilized for heifers and vice —a versa.
- 6. It is labour saving—less labourers required for feeding, watering cleaning etc.
- 7. Detection of heat, sickness and such problems are easy since the animals can manifest them through their behavior.

Limitations of Loose Housing System:

- 1. Separate milking parlor is required to be constructed.
- 2. More labour is required in catching and handling of animals.
- 3. Chance of spread of contagious disease are more as the animals move freely and are in intimate contact to each other and there is common feeding and watering.
- 4. It is difficult to disinfect the animal shed regularly and completely.
- 5. Powerful or bossy animals do not allow sufficient space for feeding, watering rest etc. to the mind or weak animals.

DETERMINATION OF TOTAL SOLIDS IN MILK

Principle: Total solid of milk means the residue left after complete evaporation of water from milk, which includes fat, protein lactose and mineral matter of milk.

Materials needed: 1. Oven 2. Pipette 3.Balance 4. Dessicator 5. Moisture cup

Procedure:

- 1. Bring sample to about 20°C, mix well until homogenous by pouring into clean receptacle and back repeatedly, and promptly weigh or measure test portion. If lumps of cream do not disperse, warm sample in water bath to about 38°C and keep mixing until homogenous. Where particle and fat remain dispersed, cool warmed samples to about 20°C before transferring test portion.
- 2. Weigh 2.5 to 3.0 preferred sample into weighed flat bottom dish.

- 3. Heat on steam bath for 10-15 minutes exposing maximum surface of dish bottom for evaporation.
- 4. Heat for 3 hours in hot air oven at 98 to 100°C.
- 5. Cool in dessicator and weigh quickly.
- Repeat heating, cooling and weighing until the loss in weight between successive weighing does not exceed 0.5 mg. the lowest weight should be recorded. Report percent residues as total solids.

Observations:

Weight of empty moisture cup = W1 g
Weight of moisture cup + milk = W2 g
Weight of milk taken = W2-W1 g
Weight of moisture cup + total solids = W3 g
Weight of total solids in milk = W3-W1q

Calculation: Per cent total solids in milk= W3-W1/W2-W1 x 100

Notes:

- 1. do not exceed temperature of oven more than 100°C as higher temperature will cause charring of solids
- 2. In case of sour milk, the result is usually low on account of losses of volatile matter.

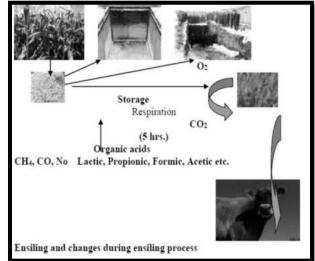
SILAGE AND HAY MAKING

Problem: To demonstrate the laboratory methods of silage making to the students and to give exposure to students for hay making and its utility during scarcity period

Process of making silage is called ensiling. The green fodder harvested at proper stage is stored, packed and compressed in silo and it is then tightly covered to prevent the contact with fresh air. Thus, the forage is preserved by controlled microbial anaerobic fermentation in a silo with minimum loss of nutrients for use as a succulent fodder during lean months (scarcity) and this form of preserved fodder is known as silage. The acid (Lactic acid) formed in ensiled feed for silage inhibits the microbial growth thereby preserving the greenfodder.

Following points should be considered during silage preparation

- Crops having thick, solid stems and rich in soluble carbohydrate are best for silage preparation e.g., maize, sorghum, bajra etc. Silage can also be prepared from oats, berseem etc. after wilting to 35-40% DM.
- Dry matter content in fodder crops for ensiling should be between 30-40 per cent (average 35%) and should have sufficient soluble sugars for acid production during fermentation.
- The crop harvested in bloom stage is the best for silage preparation.
- If a crop deficient in soluble carbohydrates, is to be ensiled (e.g., legumes), then a carbohydrate source like sugar industry byproduct is added.
- Silage having acidic flavour and pH 3.5 to 4.2 is considered to be excellent.
- The crop should be properly trampled / pressed to remove the air out of the silo.
- The crop is chopped into small pieces for better microbial action due to increase surface area and sufficient acid production.



Crops suitable for silage making: Crops rich in soluble carbohydrates are most suitable for silage making e.g., maize, sorghum, pearl millet, napier, oats etc. The crops at the time of ensiling should have about 35 per cent dry matter.

Stage of crops suitable for ensiling

CropsMaize
Oats, Sorghum, Bajra
Berseem, Lucerne

Stage of ensiling Dent stage Milk or dough stage 20-25% bloom stage

At flowering stage

Steps in silage making:

- 1. The cropsuitable for silage making is first cut into small pieces of about 2-4 cm length and wilted up to 35% DM.
- 2. Silage additives like molasses (@ 3 to 3.5%) can be added to provide soluble carbohydrates for efficient bacterial fermentation.
- 3. To improve palatability and nitrogen content salt (0.5%) and urea (1%) can be added respectively.
- 4. The whole material is thoroughly mixed and then filled tightly in bag/bucket.
- 5. Care has to be taken to avoid dead space inside the bag/bucket.
- After proper filling the open end is sealed airtight and bag/bucket is kept inside the metal or cement tub and free space is filled with soil, mud or sand.
- 7. The silo is opened for sampling after 4-6 weeks.

Characteristics of good quality silage:

Colour : green, yellow or golden brown
 Smell : pleasant or vinegar type

Texture : firm
 pH : 3.5-4.2
 Butyric acid : No/traces

Advantages of silage making

- 1. It is palatable, slightly laxative in nature, provide succulent feed during scarcity.
- 2. In this method nutrient loss is minimum as compared to other methods of preservation. Less storage area is required as compared to hay.
- 3. It helps in biological control of pests and insects by preventing them to complete their life cycles due to early harvest of crops.
- 4. It can be prepared in all seasons.
- 5. Silage can be prepared from plants which have thick stems and thus are not suitable for hay making and also when the weather does not permit for haymaking.
- 6. The organic acids mainly VFA produced in the silage are similar to those produced in rumen and therefore are utilized in the same manner.

Disadvantages of Silage making

- 1. Silo construction is costly.
- 2. Loss of nutrients may be very high, if silos are not properly prepared.
- 3. Due to fermentation, there is 5-20% loss of dry matter.
- 4. If air enter silo, carotene loss is much.

Haylage: It is between hay and silage. It is low moisture silage. It is a product of legumes and/ or grasses, which are wilted to about 50 % moisture before ensiling in upright so. The lower moisture content of haylage makes it difficult to pack sufficiently to exclude air from the mass, which results in greater spoilage.

Advantages of Haylage: Where the climate is not conducive / favorable (heavy continuous rain) for hay making, haylage can be prepared. Animals also consume more dry matter in the form of haylage than the silage. Feeding value of the forages when feed as hay or haylage is about the same, when proper procedure for both is followed.

Hay Making: Forages, which are harvested before seed formation i.e., at flowering/ bloom dent silage and dried to near 85 – 90 % dry matter form hay. Indian hay just like straw consists of dry grass on which seeds have been ripened and leaves usually has been shed. For hay making, forages are dried (cured) either under the sunray or inside the barn or in the machine. i.e., sun curing barn curing or machine curing is used to prepare hay.

Harvesting and field curing and hay: The best time for cutting the crop for hay making is when it is 1/3rd to ½ in bloom. The crop cut early is higher in protein, lower in crude fiber and contains more vitamins i.e., more nutritive. Such hay is more palatable and will shatter less. It is best to let the crop lie in the field for few hours until it is well wilted or about 1/3rd to 1/4th dried cured. It should be raked in the small bundles called windrows. It is necessary to handle the hay only early in the morning to avoid loss of leaves.

Requisites/ Characteristic of Good Quality Hay

- 1. It should be leafy. Leaves are rich in protein vitamins and minerals.
- 2. Color of hay should be green parrot like, which indicates the amount of carotene- a precursor of vitamin A present in it.
- 3. If should be soft and pliable in texture.
- 4. It should be free from dirt, dust and fungus/ mould growth.

- 5. It should have smell or aroma characteristic of the crop from which it is prepared.
- 6. It should be free from weeds and stubbles.

Losses of Nutrient in Hay Making

- 1. Losses of leaves by shattering. Gentle handling in early morning prevents shattering.
- Losses of vitamins due to bleaching by sun and fermentation by bacterial action. Avoid bacterial action by complete drying/ curing of material.
- 3. Losses of carbohydrate due to fermentation starch in oxidized into CO₂ & water.
- 4. Losses of soluble nutrients by leaching in heavy rain
- 5. When hay is not properly dried, more heat will be produced by fermentation in staked hay and have a chance of spontaneous combustion.

Kinds of Hay

Leguminous hay: It has got more of digestible protein and other nutrient viz. carotene vit – D & E as it's is prepared from leguminous crop like Lucerne, berseem etc.

Non-leguminous hay: It contains less protein, minerals and vitamins and is less palatable as it is prepared from non – leguminous crops like jowar, grasses etc.

Grain Crop hay: It is made from crops like barley, oat, harvested at dent stage.

Mixed hay: Prepared from mixed legume and non-Legume crops, has balanced nutrients.

Physical forms of Hay (Treatment of Dry Roughage)

Long hay: Forages that are cut dried and then stored as such in the barn.

Chopped hay: Dry Hay cut into small pieces of 2.0 – 2.5"in size and then stored.

Baled hay: Hay is tied in the form of bales of about 1m x 1m x1m size. It requires less storage space than the chopped or long hay.

Pelleting: Grinding and pelleting of hay results in a product, which is easy to handle and store than then previous three forms. Pelleted hay is consumed in greater amount than the other forms, resulting in faster body weight gain. The processing cost in however little higher under Indian condition.

Waferring of Cubs: Hay is packed in form of 2-3" long x 1.25" wide x 1.25" high blocks/cubes. It requires less space for storage (25 lbs/cubic feet), because of small size and compactness. It also requires fewer laborers for transport, Storage and feeding.

Clean milk production and method of milking

PRINCIPLES OF MILKING: Milking is defined as the critical and laborious process which involves hormonal reflex. The art of milking performed within 5-8 minutes. Normally milking is done twice a day. The cattle and buffaloes are exclusively maintained for milk production. Though the primary objective is to produce milk. If the calf is allowed to suckle the complete quantity of milk it leads to digestive disturbances, enteritis, etc., usually milk is fed to calves depending upon the body weight of the calf the rate of 1/10 of the body weight during first week and 1/15 the body weight during the second week. Though milking is a laborious process, under present circumstances new innovation has been made to extract the milk from the udder. They are said to be mechanical milkers or milking machines. The pulsation and intermittent vacuum and pressure are basic concepts of the milking machines. The advantages of the milking machines are that a large quantity of milk can be harvested in a shorter duration with the help of unskilled personnel. The major portion of the work of a dairy man is from milking to disposal of the milk. Nearly 65% of the time is to be devoted for the management in connection with milking and marketing of milk.

Methods of removing milk:

Natural Technique: This method calf is able to draw the milk from the udder. To extract the milk the calf presses the teat with the tongue and pallet on the other side. The tongue encircles the teat and vacuum is created in the mouth by separating the jaws and retracting the tongue nearly 100- 200alternating cycles may be observed per minute. A calf's suckling is the best method of evacuating the milk with least damage to the delicate tissue of mammary gland. The art of milking is a cycle 1. Active Phase 2. Restive Phase

Active phase: a) Creation of vacuum in the teat canal b) Pressure is applied over the teat canal c) The base of the teat is apparently occluded with the help of the tip of the tongue with the idea to prevent the back flow of the milk into the gland cistern when the pressure is applied which is followed by restive phase

Restive phase: At this stage 20mm Hg pressure is created at the teat end .in the phase both active and restive phase are alternated and it has been scientifically proved that the amount of pressure applied over the teat canal by calf is 535mm Hg pressure whereas in the case of hand milking the pressure is 310mm of Hg. In the mechanical milking pressure on the teat is with the range of 350 mm-400mm Hg. In the case of buffalos 400mm of Hg of pressure is applied but in the case of cattle it can be restricted to 360-380mm of Hg. It has been proved that cycling rate during nursing is twice as fast as hand or machine milking. Thus the difference along with increased cycling rate facilitates and explains the removal of milk from the udder at a faster rate by a calf when compared to hand or machine milking. It is commonly practiced in the harvesting of milk. In order of milking of various teats also differ. 1. Teats crosswise left four and right hind or right four and left hind. 2. Fore quarters teat together 3. Hind quarters teat together 4. Teats appearing more distended should be milked first. The milk should only be squeezed and not drawn STRIP CUP: It is a device with four circular plates for each quarter which has the quantity of milk normally first few strip of milk are drawn in the respective circles to assess the physiological status of the udder. If there is any change in color, consistency appearance, etc., the milk should be drawn at the end so as to prevent spreading the disease from one quarter to other. Prevention of Kicking of the cow: 1. Application of milk man's rope. 2. Anti-cow kicker.

Methods of manual milking. 1. Fisting 2. Knuckling, 3. Stripping

- 1. fisting: In this method the whole teat is held first with the thumb and the index finger encircling the base of the teat. The base of the teat is closed by the ring formed by the finger, so that the milk that is trapped in the teat canal cannot slip back into the gland cistern. Simultaneously the teat is squeezed between the hollow of the palm and with the middle, ring and index finger.
- The process is repeated in succession. It is the best method of hand milking though most of the milkmen follow knuckling method.
- **2. knuckling method:** Many milkers tend to bend their thumb against the teat canal and drag the milk out. This practice should be avoided as it is injurious to the teat.
- 3. Stripping: This method is followed where the length of the teat is small; it is normally practiced towards the end of milking in order to evacuate the milk completely. The last drawn milk is called stripping which is rich in fat content. The process of stripping should be done in quick succession otherwise the animal will become stripper where the letting down of milk is delayed.

types of hand milking: 1. DRY AND 2.WET

In most of the place wet milking is practiced. The milkman moistens the hand with certain type of emollients like castor oil, or few strips of milk or even their own saliva. This should be avoided for the sake of cleanliness. If wet milking is practiced, the teats will look harsh and there is every possibility of development of cracks. Both the hands can be used for milking in continuous milking. The maximum flow of milk from the udder is usually referred to a letting down and it is a highly inherited character, cows possessing a teat with a small orifice is very difficult for milking and there is leaking teat when the teats are pressed. Both the narrow orifice and leaky teat animals are to be culled.

frequency of milking: It depends upon quantity of milk yield. Under normal circumstances the quantity of milk is less than 10 litres/day – 2 times milking is followed when more than 10 litres three times milking is followed. It has been observed and proved that three times milking improves milking 10-15%.

The factors that are to be considered during milking:

- 1. Avoid excitement of the animal during and prior to milking. If the animal is excited then there is release of adrenaline and it will cause vasoconstriction.
- 2. Prepare and collect all the milking equipment prior to milking.
- 3. Milking operation should be continuous one.
- 4. As far as possible exact time of milking is to be followed.
- 5. Prepare the cow for milking.
- 6. Complete the milking within 5-7 minutes.
- 7. Use both hands for milking.
- 8. Use correct method and type of milking.
- 9. Weaned animals should not be milked with the calves nearby.
- 10. Provide concentrate mixture at the time of milking.
- 11. Remove the first few stripping for any possible abnormalities of milk.

12. Group the animals 2 hours prior to milking. 2. More than one milkman should milk a cow during the lactation so that any change in milkman will not affect / cause any problem in milking especially in the letting down process of lactating animals.

machine milking: A calf and the machine do the harvesting of milk in a similar fashion. The function of the tongue, dental pallet and jaw movement of the calf is done by the inflation tube, pulsator and vacuum pump. Milk removal is largely dependent upon

the differential pressure across the teat canal. The total differential pressure created by the milking machine is approximately 352 mmHg, in the case of cattle and 400 mm Hg.in the case of buffaloes. The pressure facilitates the expulsion of milk from the canal.

MERITS. 1. Easy method of extracting milk. 2. Does not require any skill. 3. Keeping quality of milk is high. 4. Chances of spreading of disease of the milk man to udder through milk are negligible. 5. Time consumed is less. One or two animals can be milked simultaneously and the maximum of eight animals can be milked at a time.

DEMERITS: 1. Cost is high 2. electricity is essential. One milking machine for – 10 animals yielding 10 litres / day will be economical to maintain.

Hatchery Operations: The sequences of hatchery operations followed in commercial hatcheries are:

Securing hatching eggs: Hatcheries can get the hatching eggs from any one of the following ways: From own breeder flock, from other breeder flocks and from other hatcheries

Traying hatch eggs: The eggs from the breeder flocks should be transferred to the egg setter trays in the hatchery immediately after receiving.

Fumigation of hatching eggs: After traying, eggs are to be kept in the fumigation chamber for fumigation. Fumigating with 3x concentration of formaldehyde for 20 minutes will kill about 97.5 to 99.5% of the organisms on the shells. One 'x' concentration means 20 g of KMnO4 with 40 ml of formalin for 100 cubic feet (3x means 60 g of KmnO4 + 120 ml of formalin for 100 cubic



Traying hatch eggs

Cold Storage: When the eggs are not set immediately after receiving, they should be kept in cold rook at the temperature of 65 °F and 75% relative humidity.

Warm eggs prior to setting: Approximately 6 hours prior to placing eggs in the setter they should be moved from the egg-cooler room to normal room temperature. Here, atmospheric air condenses over eggshell and form water droplets over eggshell, which is called as 'Sweating'. It is advantageous to warm eggs before placing them in the incubator by avoiding creation of low temperature in the machine by placing cool eggs directly.

Loading of eggs: Placing of eggs in the setter is called 'Loading of eggs'. Eggs can be set in the setter either all-in all-out basis or batch basis. Most of the commercial hatcheries are practicing batch system of loading eggs in the setter that will minimize the initial time taken to reach normal incubation temperature in the setter. In this case, each setter is having hatching eggs with different stages of embryonic developments.

Candling: Candling is a process in which eggs are kept in front of a light source to find out the defects in eggshell, embryonic development etc. Candling can be done as early as five days of incubation, but errors in candling often occur at this time. Under commercial operations, candling is done when the eggs are transferred from setter to hatcher (at 19th day for chicken eggs). There are two methods of candling that can be used. The fastest method involves the use of a table or mass candler. An entire tray of hatching eggs may be placed on the mass candler and examined with one observation. Candling with a spot candler or individual candler is a little slower, but it is more accurate.



Transfer of eggs: In modern incubators, eggs are transferred from setter to hatcher at 19th day of incubation (for chicken egg) or when approximately 1% of the eggs are slightly pipped. In general, one-seventh of total incubation period is needed to keep eggs in the hatcher.

Pulling the hatch: The process of removing the chicks from the hatcher is often called pulling the hatch. Chicks should be removed from the hatcher as soon as all are hatched and about 95% are dry. Excessive drying in the hatcher should be avoided.

Hardening the chicks: When the chicks are first placed in the chick boxes, they are soft in the abdomen, are not completely fluffed out, and do not stand well. They must be "hardened" by leaving them in the boxes for 4 or 5 hours. Such hardening makes it easier to grade the chicks for quality, and the chicks are more easily vent-sexed.

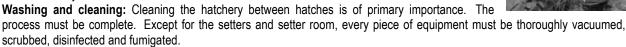




Grading the chicks: No chick below the minimum standard must be allowed to go to a customer. Some standards for quality are, 1) No chick deformities 2) No unhealed navels 3) Above a minimum weight 4) Not dehydrated and 5) Stand up well.

Sexing the chicks: Layer type day-old chicks are need to be sex separated either by vent sexing or auto-sexing (feather sexing). In case of meat-type day-old chicks sexing is not practiced.

Vaccination: Most chicks are vaccinated against Marek's disease in hatchery before delivery. Most common method of vaccination of day-old chicks is by subcutaneous method in the nape of the neck. **Chick delivery:** Baby chicks should reach the customer's farm early in the morning. Not only the weather is cooler during this part of the day but the early arrival allows a full day for close observation of the chicks by the caretaker.



Disposal of waste: Hatchery wastes include infertile and non-hatched eggs, and dead and cull chicks that should be disposed in such a manner not to create problem to the neighbors and also not to contaminate the hatchery premises.

Steps Involved in Commercial Hatchery Operations

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Receiving cleaned hatching eggs
                            U
            Fumigation of eggs for sanitation
            (3x concentration for 20 minutes)
(3x means 60g KMnO4 and 120 ml formalin for 100 cu.ft.)
               Storage in egg holding room
            (65°F temperature and 75% R.H.)
      Pre-incubation warming at Room temperature
                      (4 to 6 hours)
                Loading eggs in the setter
                    (For first 18 days)
       Candling of eggs for removing infertile eggs
                  Transfer to the hatcher
                      (last 3 days)
                  Pulling out the chicks
                  (at 90% dry condition)
                         Sexing
   (only for layer chicks) (Vent sexing / feather sexing)
                         Grading
                            U
                       Vaccination
                         Marek's
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